

	BELVOIR FARM QUALITY MANAGEMENT SYSTEM		
	FINISHED PRODUCT SPECIFICATION		APPROVED: Perry Shaw
	REF: 3.6.2	3	ISSUE DATE: 14/10/2024


PRODUCT:	Non-Alcoholic Raspberry Margarita				
SPEC CREATION DATE:	08/11/2024	VERSION NUMBER:	1	REVISION DATE:	
PRODUCT INFO:	UNIT	TRADE UNIT	BELVOIR PROD. CODE	BOTTLE BARCODE	OUTER CASE BARCODE
	Can	12 x 250 ml	4365-C250-12-UK	5022019711314	05022019713318

MANUFACTURER'S DETAILS


ADDRESS:	Belvoir Farm Drinks Ltd. Barkestone Lane, Bottesford NG13 0DH	TELEPHONE NUMBER:	01476 870 114
E-MAIL:	info@belvoirfarm.co.uk	CUSTOMS TARIFF CODE	N/A

PRODUCTION CONTACT:	Glenn Morley	E-MAIL:	glenn@belvoirfarm.co.uk
TECHNICAL CONTACT:	Laura Dodd	E-MAIL:	laura.dodd@belvoirfarm.co.uk

PRODUCT INFORMATION

	PRODUCT DESCRIPTION (COMMERCIAL):
	Sparkling mocktail blended with raspberry and lime juice.
	QUANTITY
	VOLUME:
	<i>This product is sold by volume, not by weight. This product is filled according to the guidance outlined in OIML's Quantity of Product in Pre-Packages (2004) and is "e" marked.</i>
	SHELF LIFE
	SHELF LIFE OF PRODUCT: 18 months
	MINIMUM LIFE ON DELIVERY: 6 months
	STORAGE WHEN SEALED:
	Best stored in a cool, dark place to maintain organoleptic quality and visual characteristics. Ensure this product does not exceed 20 degrees during storage.
	STORAGE ONCE OPEN:
	These products are "non-preserved" and therefore it is important that the open instructions and recommended storage conditions are followed.
	Cans - single serve, non- resealable container - do not store once opened.

PRODUCT SAFETY INFORMATION

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ALLERGEN	YES	NO	IF YES, WHICH INGREDIENT?
Cereals containing gluten i.e. wheat, rye, barley, oats, spelt, kamut or their hybridized strains and their derivatives		✓	
Crustaceans and their derivatives		✓	
Eggs and their derivatives		✓	
Fish and their derivatives		✓	
Peanuts and their derivatives		✓	
Soybeans and their derivatives		✓	
Milk, dairy products (including lactose) and their derivatives		✓	
Nuts: Almond, hazelnut, walnut, cashew, pecan, brazil, pistachio, macadamia, queensland nuts and cobnuts including their derivatives		✓	
Celery and their derivatives		✓	
Mustard and their derivatives		✓	
Sesame seeds and their derivatives		✓	
Sulphur dioxide or sulphites at a concentration >10mg/Kg or 10mg/L or 10ppm expressed as SO2		✓	
Lupin and their derivatives		✓	
Molluscs and their derivatives		✓	

OTHER REQUIREMENTS	YES	NO	IF YES, WHICH INGREDIENT?
Does the product or any of its ingredients contain any genetically modified materials?		✓	
Is the product or any of its ingredients produced from, but not containing, any genetically modified materials?		✓	
Have genetically modified organisms been used as processing aids?		✓	

THIS PRODUCT IS SUITABLE FOR					
	YES	NO		YES	NO
VEGETARIANS	✓		COELIACS	✓	
VEGANS	✓		NUT ALLERGIES	✓	

INGREDIENT & NUTRITIONAL VALUES


See back of pack labels. All values determined by calculation and verified by external analysis.

FINISHED PRODUCT ANALYSIS

CHEMICAL STANDARDS			
TEST	TARGET	TOLERANCE	FREQUENCY OF TESTING
CARBONATION (volumes)	2.5	2.4 - 2.6	Half Hourly
BRIX	8.0	7.5 - 8.5	Half Hourly
pH	2.7	2.5 - 2.9	Half Hourly

MICROBIOLOGICAL STANDARDS				
ORGANISM	TARGET	REJECT	FREQUENCY OF TESTING	LABORATORY & UKAS NUMBER
Mould	<20cfu/g	>20cfu/g	Every batch	ILS Testing Services - UKAS 4065
Yeast	<20cfu/g	>20cfu/g	Every batch	ILS Testing Services - UKAS 4065
Lactobacillus @ 30°C	<10cfu/g	>10cfu/g	Every batch	ILS Testing Services - UKAS 4065

ORGANOLEPTIC STANDARDS	
TARGET	REJECT

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VISUAL STANDARDS	Bright red colour, opaque with some sediment present from raspberry and lime juices	Not as described☒
AROMA	Fresh raspberry and zesty lime, with notes of tequila	Not as described and off odours present☒
FLAVOUR	Sweet, tangy raspberry dominates the flavour with a citrus lime note and a hint of tequila	Not as described and off flavour present☒
TEXTURE	Medium bodied with bubbles from carbonation	Not as described or flat☒

HACCP, CRITICAL LIMITS & CONTROLS

Belvoir Farm Drinks Ltd employs a strict food safety control programme governed by the Codex Principles of HACCP.

CCP	CONTROL	CRITICAL LIMIT	MONITORING PROCESS
1	Flash Pasteurisation	Pasteurisation Units: >25,000	Flow rate set at 3000 & PU target 30,000 ± 5,000 PUs. Recirculation confirmed as functional at start up. Automatic product diversion if <25,000PUs.
2	Inline Filtration	250 µm inline filter	Confirmation of filter presence and integrity at the start of the run.
3	Bottle Rinsing	Visually inspected and fully operational	Observation of rinsing carousel through 1 full revolution to confirm spray jet functionality.
4	Tunnel Pasteurisation	Minimum of 400 PU's at the product core for all standard bottled products and a minimum of 350 PU's for all canned products Minimum product temperature 70°C.	Confirmation of pasteuriser set points throughout the run. Process verification via internal temperature data loggers (confirms residence line, thermal processing profiles).
5	Hot Infusion	Liquid must remain above 55°C	Monitoring of processing parameters via calibrated temperature probe and data logger.
6	Air Rinsing of Cans	All rinser jets are functional at all times and the correct air pressure is being used (3.5 ±0.5)	Visual inspection by filler operator of can rinser completed every hour to check for the air pressure.
7	Can Seamer	All cans removed. Seamer cleaned after smash	Record all seamer smashes on Can Filler Room and CCP checks

DATE CODE INFORMATION

DATE CODE FORMAT:	Date codes are printed on the neck of the bottle and are in the format MMM / YYYY unless otherwise stated. All date codes are Best Before End (BBE) and also contain production run information such as Julian codes and line references to aid with traceability.
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Sparkling Raspberry and Lime Drink
Our Non-alcoholic Raspberry Margarita is a tantalizing blend of vibrant raspberry and zesty lime, perfectly balanced with a hint of natural agave sweetness. Crafted with 100% real fruit juices, each sip delivers a refreshing burst of flavour, enhanced by the subtle essence of tequila.

Ingredients: carbonated spring water, sugar, raspberry juice from concentrate 5%, lime juice from concentrate 3%, raspberry juice 1%, lime juice 1%, citric acid, natural extracts including agave, tequila natural flavouring.

Boisson pétillante Margarita à la framboise, sans alcool 250ml. Ingrédients: Eau de source gazeillée, sucre, jus de framboise à base de concentré 5%, jus de citron vert à base de concentré 3%, jus de framboise 1%, jus de citron vert 1%, acidifiant, acide citrique, extraits naturels y compris l'agave et arôme naturel de tequila.

Nutritional Info/Informations Nutritionnelles. Serving size: 250ml

Average Quantity	per/pour 250ml	per/pour 100ml
Energy/Energie	323kJ/76kcal	129kJ/30kcal
Protein/Protéines	0g	0g
Fat/Matières grasses	0g	0g
of which saturates/dont acides gras saturés	0g	0g
Carbohydrate/Glucides	17g	6.9g
of which sugars/dont sucres	17g	6.8g
Salt/Sel	0g	0g
Sodium	0mg	0mg

Non-alcoholic. Best before end, see base of can. Suitable for Vegetarians & Vegans. Store in a cool, dark place. Sans alcool. À consommer de préférence avant fin, voir au bas de la canette. Convient aux végétariens et végétaliens. À conserver dans un endroit frais et à l'abri de la lumière.

Produced in the UK by: Belvoir Farm Drinks Ltd, Bottesford, NG13 0DH.
Distribue en France Mediascore Food, 22 Rue Magellan, 94370 Sucy-en-Brie, www.belvoirfarm.co.uk
Distributed in Australia by Belvoir Farm Drinks, Australia Pty Ltd, Level 24, Three International Towers, 300 Barangaroo Avenue, Sydney, NSW 2000, www.belvoirfarm.com.au

250ml e

Barcode: 5 022019 711314

10c refund on collection deposits/points in participating State/Territory of purchase

Icons: FR, PLEASE RECYCLE, METAL recycles forever

WARRENTY STATEMENT & APPROVAL

To the best of our knowledge, the product and packaging outlined in this specification complies with current UK and EU regulations. Belvoir Farm Drinks Ltd. Has been audited against the latest BRC standards as well as organic accredited by the Organic Food Federation for all organic products.