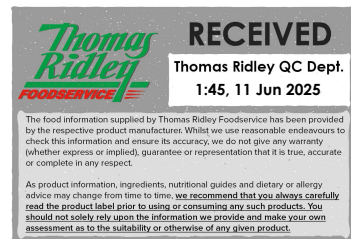




Coopers Gourmet Foods
Poynton Road
Roden
TF6 6BN



General Product Information:

Product Name	Original Pork "Oinker" Sausage Roll
EEC	GB TF035
Managing Director Email	Jordan Watkiss jordan@coopersgf.com
Out of Hour Contact phone	07850432380
Commercial Contact email	India Carter india@coopersgf.com
Sales Contact email	Kerr Morgan sales@coopersgf.com
Technical Contact email	Petra Leach technical@coopersgf.com
Tel:	01952770400
Warning/Hazards	Allergy advice – ingredients in BOLD

UK Legal Product Name	Pork Sausage Rolls	
Product Description	Natural Pork Sausage Rolls covered with crispy pastry	
Country of Manufacturing	UK	
Baking instruction:	Bake from frozen. Place products in pre heated oven on baking tray in foil. Bake for 40-45mins at 180°C. Core temp should be piping hot.	
Product Shelf Life	Frozen: 547 days from production day Once baked use within 7 days	Cooked: Please see the Use By Date on label
	Storage Condition	Once baked <5°C
Average sausage/unit weigh:	175g ±10g	

Packing Specification:

Frozen:
- Rolls are placed on food grade blue bag then packed into cardboard box 24 units per case.
Cooked:
- Min 6 rolls placed on food grade paper then packed into cardboard box
- 6 pre-packed rolls placed in individual cardboard box and wrapped by food grade plain film

Allergy advice:

For allergens including cereals containing Gluten, see ingredients list in **BOLD**.
The product is produced in a premise which uses Egg, Soya, Celery, Mustard.



The following gives the UK Ingredient declaration for inclusion for customers finished product
"Ingredient Listing:

Ingredients:	Country of Origin	Components:
Meat Filling:	---	
Pork(39%)	UK	Pork Shoulder 60/40
Water	UK	Water
Rusk	UK	WHEAT Flour, Salt, E503ii as process aid
Rhostar / Seasoning	UK	WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), Potato Starch, Salt, Dextrose, Sugar, Emulsifier (E450), Preservative: Sodium SULPHITE , Yeast Extract, Spice Extract, Antioxidant E300
Pastry:	UK	WHEAT Flour, Palm Oil, Rapeseed Oil, Water, Salt, Emulsifier: Mono- And Diglycerides Of Fatty Acids; Colours: Annatto, Curcumin., Vegetable Oil: Palm, Palm Kernel, Rapeseed; Water; Salt; Emulsifier: Distilled Monoglyceride (E471); Flavouring, Water, Salt.
Glaze:	UK	Water, Vegetable Oil (Rapeseed), Modified Starch (Tapioca), Dextrose (Maize), Emulsifiers: E471, E322, Vegetable Protein, MILK Protein, Acidity Regulator: E339iii, Colour: E160a
Flour:	UK	WHEAT Flour
Pepper	UK	100% Pepper
Salt	UK	100% Salt

Allergen: Wheat Flour - Gluten, Milk, Sulphite

Microbiological Standards:

	Target	Unacceptable Level
TVC (ACC)	$<1 \times 10^2$ cfu/g (<100)	$>1 \times 10^3$ cfu/g (>1,000)
Entero	$<1 \times 10^2$ cfu/g (<100)	$>1 \times 10^2$ cfu/g (>100)
E.Coli	<10 cfu/g	>10 cfu/g
S.Aureus	<20 cfu/g	>40 cfu/g
Listeria (raw material)	Not Detected in 25g	Detected in 25g
Salmonella	Not Detected in 25g	Detected in 25g
B.Cereus	$<1 \times 10^2$ cfu/g (<100)	$>5 \times 10^2$ cfu/g (>500)

**Nutritional Information:**

	Per 100g	Source of Data
Energy	260.8 Kcal 1090.1KJ	A la calc
Protein	10.0g	A la calc
Carbohydrate	16.0g	A la calc
Of which sugars	1.7g	A la calc
Fat	17.4g	A la calc
Of which Saturated	6.9g	A la calc
Fibre	0.7g	A la calc
Salt	0.7g	A la calc
Sodium	269.1mg	A la calc

Allergens	Does NOT Contain	Contains	May Contain (used on site)
Egg / Egg Derivatives			x
Fish / Fish Derivatives	x		
Milk and milk derivatives		x	
Shellfish and crustaceans	x		
Soya / Soya Derivatives			X
Sulphur Dioxide/Sulphites @ 10ppm or more		x	
Wheat, rye barley, oats, kamut and hydrolysed strains and their derivatives		x	
Mustard / Mustard Seeds			X
Celery / Celeriac			X
Crustaceans	x		
Sesame Seeds	x		
Peanuts and Peanut derivatives	x		
Nuts / Nut Derivatives? i.e.* Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia, Queensland	x		
Other Nuts and Seeds	x		
Lupin	x		
Mollusc	x		
Cereals containing Gluten		x	

A copy of HACCP (including CCP) is available on individual request.



	YES	NO	Comments:
Is the product suitable for Vegetarians?		X	
Is the product suitable for Vegans?		X	Contains MILK
Is the product suitable for Coeliacs?		X	Contains GLUTEN
Is the product suitable for Nut allergy sufferers?	x		
Is the product suitable for milk allergy sufferers?		X	Contains MILK

Signed on behalf of supplier:

Name: Petra Leach

Position: QA Manager

Date: 25.09.24

P. Leach

Signed on behalf of customer:

Name:

Position:

Date:

Issue No.	Details of Change(s)	Issue Date	Authorised By
024	Review of Specification	04/12/2023	P. Leach
025	Annual Review-	03/03/2024	P. Leach
026	Change to shelf life -18 months	25/09/2024	P. Leach