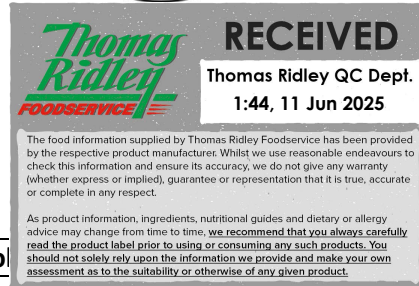


GB
TF035

Coopers Gourmet Foods
Poynton Road
Roden
TF6 6BN

**General Product Information:**

Product Name	Pork, Sweet Chilli and Pepper Sausage Roll
EEC	GB TF035
Managing Director Email	Jordan Watkiss jordan@coopersgf.com
Out of Hour Contact phone	07850432380
Commercial Contact email	India Carter india@coopersgf.com
Sales Contact email	Kerry Morgan sales@coopersgf.com
Technical Contact email	Petra Leach technical@coopersgf.com
Tel:	01952770400
Warning/Hazards	Allergy advice – ingredients in BOLD

UK Legal Product Name	Pork Sausage Rolls	
Product Description	Natural Pork Sausage Rolls covered with crispy pastry	
Country of Manufacturing	UK	
Baking instruction:	Bake from frozen. Place products in pre heated oven on baking tray in foil. Bake for 40-45mins at 180°C. Core temp should be piping hot.	
	Frozen:	Cooked:
Product Shelf Life	365 days from production day Once baked use within 7 days	Please see the Use By Date on label
Storage Condition	Frozen -18°C	Once baked +5°C
Average sausage/unit weigh:	175g ±10g	

Packing Specification:**Frozen:**

- Sausages are placed on food grade blue bag then packed into cardboard box 24 units per case.

Cooked:

- Min 6 sausages placed on food grade paper then packed into cardboard box
- 6 pre-packed sausages placed in individual cardboard box and wrapped by food grade plain film

Allergy advice:

For allergens including cereals containing Gluten, see ingredients list in **BOLD**.
The product is produced in a premise which uses: **Egg, Soya, Celery, Mustard**



The following gives the UK Ingredient declaration for inclusion for customers finished product
“Ingredient Listing:

Ingredients:	Country of Origin	Components:
Meat Filling:	----	
Pork (31%)	UK	Pork Shoulder 70/25(8Ovl)
Water	UK	Water
Rusk	UK	WHEAT Flour, Salt, E503ii
Seasoning mix	UK	WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), Potato Starch, Salt, Dextrose, Sugar, Emulsifier (E450), Preservative: Sodium SULPHITE(<10mg) , Yeast Extract, Spice Extract, Antioxidant E300
Rhostar	uk	WHEAT Flour (Calcium Carbonate, Iron, Niacin & Thiamin), Rusk (WHEAT), Starch (Potato), Salt
Mixed Peppers	China, Uzbekistan	Sliced Green (50%) and Red (50%) Pepper
Light Brown Sugar	UK/USA	Cane Molasses
Chilli Flakes	India	Crushed Chillies
Tomato Paste	China	100% Tomatoes
Pastry:	UK	WHEAT Flour (WHEAT Flour, Calcium Carbonate, Niacin, Iron, Thiamin), Water, Palm Oil, Rapeseed Oil, Water, Salt, Emulsifier: Mono- And Diglycerides Of Fatty Acids; Colours: Annatto, Curcumin., Vegetable Oil: Palm, Palm Kernel, Rapeseed; Water; Salt; Emulsifier: Distilled Monoglyceride (E471); Flavouring, Salt.
Glaze:	UK	Water, Vegetable Oil (Rapeseed), Modified Starch (Tapioca), Dextrose (Maize), Emulsifiers: E471, E322, Vegetable Protein, MILK Protein, Acidity Regulator: E339iii, Colour: E160a
Chilli Flakes	UK	Crushed Chillies
Flour:	UK	WHEAT Flour

Allergen: Wheat Flour - Gluten, Sulphites, Milk

Microbiological Standards:

	Target	Unacceptable Level
TVC (ACC)	<1 x 10 ² cfu/g (<100)	>1 x 10 ³ cfu/g (>1,000)
Enteroc	<1 x 10 ² cfu/g (<100)	>1 x 10 ² cfu/g (>100)
E.Coli	<10 cfu/g	>10 cfu/g
S.Aureus	<20 cfu/g	>40 cfu/g
Listeria (raw material)	Not Detected in 25g	Detected in 25g
Salmonella	Not Detected in 25g	Detected in 25g

B.Cereus	<1 x 10 ² cfu/g (<100)	>5 x 10 ² cfu/g (>500)
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Nutritional Information:

	Per 100g	Source of Data
Energy	260.8 Kcal 1089.4 KJ	A la calc
Protein	10.1g	A la calc
Carbohydrate	19.5g	A la calc
Of which sugars	3.1g	A la calc
Fat	15.8g	A la calc
Of which Saturated	6.2g	A la calc
Fibre	1.5g	A la calc
Salt	1.1g	A la calc
Sodium	422.4mg	A la calc

Allergens	Does NOT Contain	Contains	May Contain (used on site)
Egg / Egg Derivatives			x
Fish / Fish Derivatives	x		
Milk and milk derivatives		x	
Shellfish and crustaceans	x		
Soya / Soya Derivatives			x
Sulphur Dioxide/Sulphites @ 10ppm or more			x
Wheat, rye barley, oats, kamut and hydrolysed strains and their derivatives		x	
Mustard / Mustard Seeds			x
Celery / Celeriac			x
Crustaceans	x		
Sesame Seeds	x		



Peanuts and Peanut derivatives	x		
Nuts / Nut Derivatives? i.e.* Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia, Queensland	x		
Other Nuts and Seeds	x		
Lupin	x		
Mollusc	x		
Cereals containing Gluten		x	

A copy of HACCP (including CCP) is available on individual request.

	YES	NO	Comments:
Is the product suitable for Vegetarians?		X	
Is the product suitable for Vegans?		X	Contains MILK
Is the product suitable for Coeliacs?		X	Contains GLUTEN
Is the product suitable for Nut allergy sufferers?	X		
Is the product suitable for MILK allergy sufferers?		X	Contains MILK

Please sign below to acknowledge receipt of this specification and to indicate your agreement to the details held therein. Failure to sign the document within 5 days of commencement of supply will be taken as implicit agreement with this specification.

Signed on behalf of supplier:

Signed on behalf of customer:

Name: Petra Leach

Name:

Position: QA Manager

Position:

Date: 31/01/2025

P. Leach

Date:

Issue No.	Details of Change(s)	Issue Date	Authorised By
021	Annual Review	05/12/23	P. Leach
022	ANNUAL Review -name change	11/07/24	P. Leach
023	Change to the pork- 80vl	31/01/2025	P. Leach
024	Change Country of Origin for Tomato Paste	12/05/2025	T. Milward