

# Hill Digestive Rounds (HI30024DR) 300g X 24

Digestive Rounds 24x300g

## PRODUCT DESCRIPTION

Digestive Biscuits - Round deep golden baked biscuits with the wording "SWEETMEAL DIGESTIVE BISCUITS" embossed on the biscuit surface. Typically 21 biscuits in each 300g packet. 24 printed film wrapped 300g packets in each printed fibreboard case.

Brand	Hill Biscuits
Manufacturer Product Code	HI30024DR
Product Type	Food
Product Category	Biscuits, Wafers and Crackers
Storage Type	Ambient
Erudus ID	b99bd1d0d5e44ad0ad5f732cc2bea122
Specification Type	Legacy
Inner Component GTIN	5010282011576
Outer Case GTIN	05010282011583



## INGREDIENTS

**Ingredient Declaration**  
Fortified **WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Nicotinamide, Thiamin), Vegetable Oils (Palm, Rapeseed in varying proportions), Wholemeal **WHEAT** Flour (14%), Sugar, Partially Inverted Refiners Syrup, Whey Powder (**MILK**), Raising Agents (Sodium Hydrogen Carbonate, Ammonium Hydrogen Carbonate), Salt.

## ALLERGENS

Product Contains:

Celery/Celeriac	No
Cereals Containing Gluten	Yes
Barley	No
Oats	No
Rye	No
Wheat (including Spelt and Khorasan)	Yes
Gluten content <20ppm	No
Crustacea	No
Eggs	No
Fish	No
Lupin	No
Milk	Yes
Molluscs	No

Mustard	No
Nuts (Tree)	No
Almond nuts	No
Brazil nuts	No
Cashew nuts	No
Hazelnuts	No
Macadamia (Queensland) nuts	No
Pecan nuts	No
Pistachio nuts	No
Walnuts	No
Peanuts	No
Sesame Seeds	No
Soybeans	May Contain
Sulphur Dioxide and Sulphites	No

Risk Source:

### Additional Allergen Information

For allergens, including cereals containing gluten, see ingredients in UPPER CASE. May also contain soya.

SUPPLEMENTARY  
INGREDIENT  
INFORMATION

Palm Oil	Yes
Hydrogenated Vegetable Oil/Fat	No
GM Protein/DNA	No

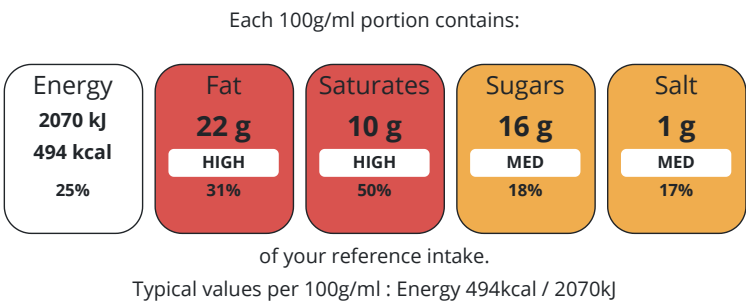
ADDITIVES

Product Contains:			
Artificial Antioxidants	No	Artificial Flavourings	No
Artificial Colours	No	Artificial Preservatives	No
Artificial Flavour Enhancers	No	Artificial Sweeteners	No

DIET SUITABILITY

Suitable for Coeliacs	No	Halal Diet	No
Kosher Diet	No	Vegetarian Diet	Suitable for
Vegan Diet	No		

NUTRITIONAL  
INFORMATION



Nutrient	per 100g/ml	RI per 100g/ml
Energy (kj)	2070 kj	25%
Energy (kcal)	494 kcal	25%
Fat	22 g	31%
of which Saturates	10 g	50%
Carbohydrate	65 g	25%
of which Sugars	16 g	18%
Fibre	3.3 g	
Protein	7.5 g	15%
Salt	1 g	17%

SUPPLEMENTARY  
NUTRITIONAL  
INFORMATION

HFSS (HIGH IN  
FAT, SALT AND  
SUGAR)  
HANDLING &  
STORAGE  
INFORMATION

HFSS Status	Yes
Directions For Use	NA - Ready to eat
Storage Instructions	Store in a cool, dry place away from odoriferous materials. Once packet is opened, store in an airtight container.
Shelf Life from Time of Production	280 Days

ACCREDITATIONS/  
CERTIFICATIONS/  
ASSURANCE  
SCHEMES  
ORIGIN

BRCGS Certified	Roundtable of Sustainable Palm Oil (RSPO)
Other Accreditation	
Product Country of Origin	United Kingdom
Additional Origin Details	NA

PRODUCT CHARACTERISTICS

Standards Testing

Do you undertake trend analysis of microbiological results?

Yes

Is shelf life testing undertaken?

Yes

Microbiological Standards

Organism	Description	Frequency	Target	Maximum	Sample (g or ml)
E. Coli (cfu/g or ml)	Test Method TP4133 based on BS ISO 16649-2:2001 using TBX agar	Annually	<10	10	-
Enterobacteriaceae (cfu/g or ml)	Test Method TP4103 based on BS EN ISO 21258-2:2017	Annually	<10	10	-
Staphylococcus Aureus (cfu/g or ml)	Test Method TP4106 based on BS ISO 21527-2:2008	Annually	<20	20	-
Salmonella (cfu/g or ml)	Test Method TP4120 based on AOAC 993.07 (1993)	Annually	<0	0	-
Yeast (cfu/g or ml)	Test Method TP4112 based on BS ISO 21527-2:2008	Annually	<100	100	-
Moulds (cfu/g or ml)	Test Method TP4112 based on BS ISO 21527-2:2008	Annually	<100	100	-
Bacillus Cereus (cfu/g or ml)	Test Method TP4108 based on BS EN ISO 7932:2004+AL:2020	Annually	<20	20	-
Aerobic Colony Count (ACC) (cfu/g or ml)	Test Method TP4100 based on BS EN ISO 4833-1:2013	Annually	<100	10000	-
Coliforms (cfu/g or ml)	Test Method TP4102 based on BS ISO 4832:2006 incubated at 37°C	Annually	<10	10	-
Coagulase-positive Staphylococci (cfu/g or ml)	Test Method TP4107 using Kanamycin Aesculin Agar using pour plate	Annually	<10	10	-

Analytical Standards

Test	Description	Frequency	Target	Range	Sample (g or ml)
Moisture (%)		Hourly	<2.5	2 to 3	-

Physical Standards

Test	Description	Frequency	Target	Range	Sample (g or ml)
Dimensions Diameter (mm)	Baked Biscuit Diameter - 1 biscuit	Every Batch	<65	63 to 67	-
Dimensions Height (mm)	Baked Biscuit Stack Height - 21 biscuits	Every Batch	<172	164 to 172	-
Weight (g)	Baked Biscuit Weight - 21 biscuits	Every Batch	<306	302 to 306	-

CONFIGURATION

Case Configuration

Total Quantity of Inner Components in Outer Case

24 Units

Is the Outer Case Splittable?

No

Inner Pack Configuration

PRODUCT WEIGHTS

Inner Component

Variable Weight Consumer Item

No

Inner Component Weight

300 g

Weight/Volume

300g

Outer Case

Outer Case Gross Weight

7.4 kg

Outer Case Net Weight

7.2 kg

PRODUCT DIMENSIONS

Inner Component

Inner Component Depth

175 mm

Inner Component Width

65 mm

Inner Component Height

65 mm

Outer Case

Outer Case Depth

390 mm

Outer Case Width

196 mm

Outer Case Height

262 mm

PALLET INFORMATION

Quantity of Cases Per Pallet Layer

13 Cases

Quantity of Layers Per Pallet

6 Layers

Quantity of Cases Per Pallet

78 Cases

Pallet Height

1.79 MTR

PACKAGING

Inner Component Packaging

Type

Materials

Weight

Recycled Plastic %

Recyclable

Returnable

Composite

Film

Plastic

2 g

- %

Outer Case Packaging

Type

Materials

Weight

Recycled Plastic %

Recyclable

Returnable

Composite

Case

Paper/Cardboard

200 g

- %

OTHER INFORMATION

Commodity Code

1905319900

Manufacturer Comments

NA

CONTACT INFORMATION

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