	<p>Purpose: Awaken in people a more prosperous world. Mission: Produce food for the consumer with excellence. Vision: Be the best company in the food segment for our customers.</p> <p>SPECIFICATION - PRODUCT</p>			
Product:	FROZEN (IQF) CHICKEN BREAST, COOKED DICED 12 mm			
Product Code:	1110696	Version: 8.0	Publish Date: 08/07/2020	Reviewed: 09/06/2025
Amended items:	07.			Next review: 09/06/2027

01. Process description

Whole Chicken breast, tumbled, cooked, diced in 12 mm, IQF frozen and packed.

02. Register in the Agriculture Ministry SIF/DIPOA number: 0833/3300

03. Raw material and ingredients

Ingredients	%
Chicken breast	92 - 96
Water	3 - 6
Salt	1 - 2
TOTAL	100%

03.01. Declared Ingredients List


Ingredients: Chicken breast (98%), salt.

DOES NOT CONTAIN GLUTEN.

04. Dice allergens:

Ref.	Compound allergens	Tick if present	Ingredient
01	Cereals containing gluten: wheat, rye, barley, oats, spelt, kamut or their hybridized strains, and products thereof. <i>Except: (a)wheat based glucose syrups including dextrose; (b)wheat based maltodextrins; (c)glucose syrups based on barley; (d)cereals used for making alcoholic distillates including ethyl alcohol of agricultural origin.</i>	<input type="checkbox"/>	
02	Crustaceans and products thereof	<input type="checkbox"/>	
03	Eggs and products thereof	<input type="checkbox"/>	
04	Fish and products thereof <i>Except: (a)fish gelatin used as carrier for vitamin or carotenoid preparations; (b) fish gelatin or Isinglass used as fining agent in beer and wine.</i>	<input type="checkbox"/>	
05	Peanuts and products thereof	<input type="checkbox"/>	
06	Soybeans and products thereof <i>Except: (a) (a) fully refined soybean oil and fat; (b) natural mixed tocopherols (E306), natural D-alpha tocopherol, natural D-alpha tocopherol acetate, and natural D-alpha tocopherol succinate from soybean sources; (c) vegetable oils derived from phytosterols and phytosterol esters from soybean sources; (d) plant stanol ester produced from vegetable oil sterols from soybean sources;</i>	<input type="checkbox"/>	
07	Milk and products thereof (including lactose) <i>Except: (a) whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; (b) lactitol;</i>	<input type="checkbox"/>	
08	Nuts, namely: almonds (<i>Amygdalus communis</i> L.), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews (<i>Anacardium occidentale</i>), pecan nuts (<i>Carya illinoensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia vera</i>), macadamia or Queensland nuts (<i>Macadamia ternifolia</i>), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin	<input type="checkbox"/>	
09	Celery and products thereof	<input type="checkbox"/>	
10	Mustard and products thereof	<input type="checkbox"/>	
11	Sesame seeds and products thereof	<input type="checkbox"/>	
12	Sulphur dioxide and sulphite at concentrations of more than 10mg/kg or 10mg/litre expressed as SO ₂	<input type="checkbox"/>	
13	Lupin and products thereof	<input type="checkbox"/>	
14	Molluscs and products thereof	<input type="checkbox"/>	

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05. Ingredients containing or suspected to contain GMO'S and Irradiation treatment

SOY/SOYA DERIVATIVES		Tick if present
	Soy flour	<input type="checkbox"/>
	Soy protein products	<input type="checkbox"/>
	Hydrolyzed vegetable protein (Soya)	<input type="checkbox"/>
	Soya lecithin (soy derived E322)	<input type="checkbox"/>
	Soya flavoring / Soya sauce	<input type="checkbox"/>
MAIZE DERIVATIVES	Soya oil	<input type="checkbox"/>
	Maize flour	<input type="checkbox"/>
	Maize starch	<input type="checkbox"/>
	Modified maize starch	<input type="checkbox"/>
	Maize oil	<input type="checkbox"/>
	Maltodextrin / Dextrin / Dextrose	<input type="checkbox"/>

05.01 Final Product

	No	Yes
Contains GMO	<input checked="" type="checkbox"/>	<input type="checkbox"/>
GMO-Free Certified	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Has undergone any irradiation treatment	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Halal Certified (raw meat)	<input type="checkbox"/>	<input checked="" type="checkbox"/>

06. Product attributes and Appearance

Shape: Breast diced, 12 mm


Color: Creamy white

Flavor: Chicken cooked aroma

Texture: Juicy and tender meat



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07. Microbiological limits

	Standard
<i>Staphylococcus aureus</i>	<1,0x10 ¹ CFU/g
<i>Coliformes a 45°C</i>	<1,0x10 ² CFU/g
<i>Sulfite reducing clostridia</i>	<1,0x10 ¹ CFU/g
<i>Listeria monocytogenes</i>	Absence in 25 g
<i>Listéria spp</i>	Absence in 25 g
<i>Salmonella spp</i>	Absence in 25 g
<i>Bacillus cereus</i>	<1,0x10 ² CFU/g
<i>Clostridium perfringens</i>	<1,0x10 ² CFU/g
<i>Positive Coagulase Staph Count</i>	<1,0x10 ² CFU/g
<i>E. coli</i>	<1,0x10 ¹ CFU/g
Reference: - Commission Regulation (EC) No 2073/2005 of 15 November 2005 - Commission Regulation (EC) No 1441/2007 of 5 December 2007 - Normative Instruction No. 161, of July 1, 2022 – ANVISA - Normative Instruction No. 313, of September 4, 2024 - Client request	

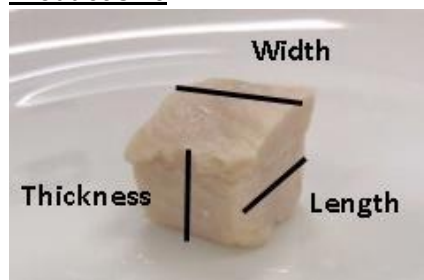
08. Nutritional specifications

	Nutritional values*
Energy (kJ/kcal)	428/ 102
Fat	2.0 g
of which	
Saturates	1.2 g
Carbohydrate	0 g
of which	
Sugar	0 g
Fibre	< 0.5 g
Protein	21 g
Salt	0.50 g

*Average values for 100 g of finished product, by calculation. Tolerances according to the European Commission Guidance on the setting of tolerances for nutrient values (December 2012).

09. Physical specification


Product size :



% in weight	
Width	12 mm +/- 3 mm = 100%
Thickness	12 mm +/- 3 mm = 100%
Length	12 mm +/- 3 mm = 100%

10. Shelf life: 18 months

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11. Goods Surplus Management:

Customer brands products, or not, that for some reason do not meet the specification may be intended to:

- 1-Canteen of the company;
- 2-Disposal (depending of the nonconformity);
- 3-Philanthropic Institutions;
- 4-Other companies.

12. Storage and shipping

Keep frozen at -18°C. Product must be shipped in clean, sealed refrigerated containers capable of maintaining a maximum temperature of -18°C.

13. Flowchart

CCP	Production Steps	Task
	Receiving raw material	All Raw Materials must be checked at delivery. There are checks for meat temperature (maximum 4°C), potential foreign body risks.
	↓ Storage	All Raw Materials have to be stored in a clean storage area and at the correct storage temperature.
	↓ Tumbling	The tumbling is done as indicated in the specification of production.
	↓ Equalization	The product in equalization, in storage area with temperature control.
CCP 1 B	↓ Cooking	The meat is cooked in oven CCP minimum 75°C
	↓ Cooling	The product is cooled for cut.
	↓ Cutting	The product is diced according to the physical specifications.
	↓ Freezing	Product is freezing achieving core temperature of -18 °C.
	↓ Packaging	Pack into a food grade bag, hermetically sealed.
CCP 2 P	↓ Metal detecting	All bags are evaluated by metal detector as HACCP plan.
	↓ Storage	Store in cold store until required for shipment at a maximum -18°C. Hold for release.
	↓ Shipment	
	Cleaning	During Production: The facility and equipment has to be kept clean. End of production: all equipment must be cleaned.

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