



Product Details	
Spec code	3119
Product Name	Cooked Halal Meatball
Date issued	24/04/2025
Revision/Version Number	1
Product Description	Cooked 4g meatball
Legal Description	Chicken meatballs with added beef protein

Supplier Details	
Supplier Name	Action Foods
Supplier Address	38 Richardson Crescent, Cheshunt, Herts, EN7 6WZ
Telephone Number	07917 454 026
Technical Contact	Sharon Foorde
Position Held	Technical Manager
Technical Contact Email	technical@Actionfoods.co.uk

Product and Label Details

Ingredient Declaration, allergens in CAPITALS	Chicken (61%), Onion, Water, Rusk [Fortified Wheat Flour (WHEAT flour, calcium Carbonate, Iron, Niacin, Thiamin), Salt], Beef Protein, Garlic Puree, Tomato Paste, Fennel, Salt, Dextrose, Chilli Powder
Allergen Info	For Allergen Information including cereals containing gluten, see ingredients list in CAPITALS Produced on a site that handles: Milk, Egg, Celery, Mustard, Soya & Sulphites There are no GM Ingredients present

Ingredient Name	Sub Ingredient Name	Sub Sub Ingredient Name	E number	Additive Category	Supplier(s)	Countries of Origin	Meats: Cutting Plant Number	Meats: Slaughter House Number	Ingredient % Mixing Bowl (Raw)	Sub Ingredient % Mixing Bowl (Raw)	Final Product % (Cooked)
Chicken					Approved Supplier(s)	UK/EU	Approved Suppliers	Approved Suppliers	61%		
Onions					Approved Supplier(s)	CN			15-20%		
Water									10-15%		
Rusk					Approved Supplier(s)	GB			2-5%		
	Wheat Flour					GB, DE, DK, FR					
		Calcium Carbonate				FR					
		Iron				US					
		Niacin				CN					
		Thiamin				CN					
	Salt					GB					
Beef Protein						GB/E			1-3%		
Garlic Puree					Approved Supplier(s)	CN			1-3%		
Tomato Puree					Approved Supplier(s)	ES, PT, GR			1-3%		
Ground Fennel					Approved Supplier(s)	EG, IN, TR			1-3%		
Salt					Approved Supplier(s)	GB			<1%		
Dextrose					Approved Supplier(s)	ES, IT, DE, IN			<1%		
Ground Chilli Powder					Approved Supplier(s)	IN			<1%		

Allergens / Intolerances / Cross Contamination risks

Allergens & Intolerances			
	Contains Yes/No	Handled on site	Which ingredient is this present in
Celery/ Celery Derivatives	No	Yes	
Cereals containing Gluten	Yes	Yes	Rusk
Wheat & Wheat Derivatives	Yes	Yes	Rusk
Barley & Barley Derivatives	No	Yes	
Oats/ Oat Derivatives	No	Yes	
Kamut/ Kamut Derivatives	No	No	
Rye/ Rye Derivatives	No	No	
Spelt/ Spelt Derivatives	No	No	
Crustaceans/ Crustacean Derivatives	No	No	
Egg/ Egg Derivatives	No	Yes	
Fish/ Fish Derivatives	No	No	
Lupin/ Lupin Derivatives	No	No	
Milk/ Milk Derivatives	No	Yes	
Mollusc/ Mollusc Derivatives	No	No	
Mustard/ Mustard Derivatives	No	Yes	
Nut/ Nut Derivatives	No	No	
Peanut / Peanut Derivatives	No	No	
Sesame Seeds/ Sesame Seed Derivatives	No	No	
Soya/ Soya Derivatives	No	Yes	
Sulphites/ Sulphite Derivatives	No	Yes	
Beef/ Beef Derivatives	Yes		Beef Protein
Chicken/ Chicken Derivatives	Yes		Chicken
Duck/ Duck Derivatives	No	No	
Gelatine	No	No	
Lamb/ Mutton Derivatives	No	Yes	
Mechanically recovered meat	No	Yes	
Pork/ Pork Derivatives	No	Yes	
Turkey/ Turkey Derivatives	No	Yes	

Are the ingredients used in this product suitable for:		
Coeliacs	No	
Kosher	No	
Muslims	Yes	
Vegan	No	
Vegetarians	No	
People with Nut/ Seed Allergies	Yes	

Micro Standards, Nutritional Information

Micro Standards			
Test	Target Limits	Reject Limits	Frequency
TVC	< 10,000	>100,000	Every batch
Enterobacteriaceae			
Coliforms	<100	>1000	Every batch
E.Coli	< 10	>100	Every batch
Staphs. aureus	<20	>50	Every batch
Yeast			
Moulds			
Listeria spp.	Not detected	Present	Every batch
Salmonella spp.	Not detected	Present	Every batch
Campylobacter			
B. Cereus			
Cl. Perfringens			

Nutritional information		
	Typical values per 100g	Method used
Energy kJ	800	Calculated
Energy kcal	191	Calculated
Fat	11.3	Calculated
Saturates	5.5	Calculated
Carbohydrates	7.0	Calculated
Sugar	2.0	Calculated
Fibre	1.1	Calculated
Protein	15.2	Calculated
Salt	1.33	Calculated

Packaging Information

Primary Packaging	
Description	Blue Bag
Materials	Polythene
Gauge (microns)	70
Dimensions	900mm x 70mu
Packaging Weight	30g
Product Weight	10x 1kg

Secondary Packaging	
Description	Outer Case
Materials	Corrugated Cardboard
Dimensions	370 x 235 x 245
Packaging Weight	258g

Tertiary Packaging/ Pallet Information	
Description	Blue wooden pallet
Materials	Wood
Weight	16kg
Dimensions	120mm x 100mm x 150mm
Cases per Pallet	72
Cases per Layer	12
Number of Layers	6

Label Information	
Label Description	White adhesive label
Label Material	Adhesive paper
Coding Details	Product name, weight, code, ingredient declaration, allergen information, storage, production & bb dates, health mark, address.

Shelf Life, Storage Information, Metal Detection

Shelf life/ Storage	
Shelf Life at Manufacture	12 months from date of manufacture
Minimum Shelf Life at Delivery	N/A
Shelf Life Upon Opening (If Kept Frozen)	N/A
Shelf Life Upon Defrost	N/A
Coding Example	Inkjetted on Bag: P Date: DD/MM/YYYY (XXXX) X- Julian Code BB Date: DD/MM/YYYY Product type
Storage Conditions	Keep Frozen. Store at -18° C or below.

Metal Detection		
Piece	Size	Frequency
Non-Ferrous	2.0mm	Start up, finish & every 30 minutes,
Ferrous	2.0mm	Start up, finish & every 30 minutes,
Stainless Steel	2.0mm	Start up, finish & every 30 minutes,

Organoleptic & Photo Standards

Organoleptic Standards	
Appearance	
Colour	Meteor shaped, golden meatballs
Flavour	Savoury cooked meat with fennel and spicy notes
Texture	Medium/ Soft
Odour	Cooked meat with fennel and spicy aroma
Weight	4g +/- 2g

UNACCEPTABLE REJECT



TARGET COLOUR
ACCEPTABLE

