

	PROPER CORNISH LTD FINISHED PRODUCT SPECIFICATION (FROZEN PRODUCTS)	QA-090A/22
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Section A – Supplier Details

Registered Address: Proper Cornish Ltd 3 Lucknow Road Bodmin Cornwall PL31 1EZ Tel: 01208 265830 Fax: 01208 78713 E-mail: propercornish@propercornish.co.uk Website: www.propercornish.co.uk	Manufacturing Address: As for registered address
Technical Contact Name	Geoff Waters
Technical Telephone No.	01208 261315
Technical Email Address	geoff.waters@propercornish.co.uk
Commercial Contact Name	Samantha Bolitho-Sayer
Commercial Telephone No.	01208 261302
Commercial Email Address	sam.bolithosayer@propercornish.co.uk

Section B – General Product Information

Product Title (as it appears on the label):	27 UCF 171g PC Festive Slice
Product Description:	Flavours of a traditional Christmas dinner wrapped in a pre-glazed puff pastry parcel
Product Code:	44184
Product Type:	Uncooked Frozen
Product Marking:	Wavy lines and 1 knife mark with a rusk and parsley topping
Factory Licence No:	GB CQ515



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SECTION C - Compound Ingredient Information

Ingredient	Breakdown	Position In Ingredient Ranking
WHEAT Flour	WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin	1
Vegetable Margarine	Vegetable Oils and Fats [Palm], Water, Salt, Lemon Juice	2
White Shortening	Vegetable Oils and Fats [Palm (80%), Rapeseed (20%)], Water, Salt, Lemon Juice	5
Rusk	Rusk [WHEAT Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin)], Water, Salt, Raising Agent [Ammonium Carbonate]	12
Cranberries	Cranberries, Sugar, Sunflower Oil	13
Christmas Dinner Seasoning	Salt, Cornflour, Sage, Parsley, Thyme, White Pepper, Nutmeg, Onion Powder, Yeast Extract), Gravy Powder (Corn Flour, Demerara Sugar, Yeast Extracts (Contains Salt, Glucose), Salt, BARLEY Malt Extract, Onion Powder, Carrot Powder, Spice (White Pepper), Acidifier (Sodium Acetate), Spice Extract (Pepper), Onion Extract	14
Pastry Glaze	Tapioca Dextrin, Dextrose	

Ingredients in Descending Order: (based on uncooked product)

WHEAT Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Vegetable Margarine (Vegetable Oils and Fats [Palm], Water, Salt, Lemon Juice), Water, Turkey (14%), White Shortening (Vegetable Oils and Fats [Palm, Rapeseed], Water, Salt, Lemon Juice), Potato, Swede, Onion, Carrots, Parsnip, Brussel Sprouts, Rusk (Rusk [**WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin)], Salt, Raising Agent [Ammonium Carbonate]), Cranberries (Cranberries, Sugar, Sunflower Oil), Christmas Dinner Pie Seasoning (Salt, Cornflour, Sage, Parsley, Thyme, White Pepper, Nutmeg, Onion Powder, Yeast Extract), Gravy Powder (Corn Flour, Demerara Sugar, Yeast Extracts (Contains Salt, Glucose), Salt, **BARLEY** Malt Extract, Onion Powder, Carrot Powder, Spice (White Pepper), Acidifier (Sodium Acetate), Spice Extract (Pepper), Onion Extract), Dehydrated Potato Flake, Vegan Glaze (Tapioca Dextrin, Dextrose), Salt, Parsley, Beta-Carotene Powder

Allergy Advice: For allergens, including cereals containing gluten, see ingredients in **BOLD TEXT**

Quality standard	Originated by: Sue Mears	Date issued: 25/03/2024	Authorized by: Geoff Waters
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SECTION D - Recipe Details

Ingredients listed in descending order.

INGREDIENT	SUPPLIER (See Proper Cornish Approved Suppliers List)	TEST	FREQUENCY	STANDARD	REJECT
Pastry					
Wheat Flour	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Vegetable Margarine	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Water	South West Water	In-house Swab Tests Micro Testing	Monthly Quarterly	Conformance to RM specification	Out of specification Inform SW Water
White Shortening	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Salt	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Filling					
Turkey	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification 0°C – 5°C	Out of specification
Water	South West Water	In-house Swab Tests Micro Testing	Monthly Quarterly	Conformance to RM specification	Out of specification Inform SW Water
Potato	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Swede	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Onion	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Carrot	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification 0°C – 5°C	Out of specification
Parsnip	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification <-18°C	Out of specification
Brussel Sprouts	PC Approved	See PC Raw material intake procedure Temperature check	Every Delivery	Conformance to RM specification <-18°C	Out of specification

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INGREDIENT	SUPPLIER (See Proper Cornish Approved Suppliers List)	TEST	FREQUENCY	STANDARD	REJECT
Rusk	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Cranberries	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Christmas Dinner Seasoning	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Gravy Powder	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Potato Flake	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Salt	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Parsley	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Beta-Carotene Powder	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification
Glaze					
Glaze	PC Approved	See PC Raw Materials Intake Procedure	Every Delivery	Conformance to RM specification	Out of specification

Quality standard

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SECTION D1 – Country of Origin

Ingredient Name	Country of Origin
Flour	UK, Poland, Germany, USA, Canada, France, India, China
Vegetable Margarine	Produced in Belgium
Vegetable Oils and Fats	South East Asia (Malaysia/ Indonesia/ Papua New Guinea), Ivory Coast, Ghana, Cameroon Brazil, Colombia, Honduras, Nigeria and Ecuador.
Water	Belgium
Salt	Belgium
Lemon Juice	Netherlands
Water	GB
Turkey	UK
White Shortening	Produced in Belgium
Vegetable Oils and Fats	Palm - South East Asia (Malaysia/ Indonesia/ Papua New Guinea), Ivory Coast, Ghana, Cameroon Brazil, Colombia, Honduras, Nigeria and Ecuador. Rapeseed - France, Germany, Hungary, Slovakia, Poland, Czech Republic, Belgium, Austria, Russia, Ukraine, Australia, Denmark and Great Britain
Water	Belgium
Salt	Belgium
Lemon Juice	Netherlands
Potato	GB
Swede	GB
Onion	GB
Carrot	UK
Parsnip	UK, Belgium
Brussel Sprouts	Belgium
Rusk	Produced in UK
Wheat Flour	UK
Water	UK
Salt	UK
Raising Agent	UK
Christmas Dinner Seasoning	Produced in UK
Salt	UK
Cornflour	Bulgaria, Turkey, Hungary
Sage	Turkey
Parsley	UK
Thyme	Morocco
White Pepper	Indonesia

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	Nutmeg	Indonesia
	Onion Powder	India
	Yeast Extract	France
Gravy		Produced in UK
	Cornflour	USA, Germany
	Demerara Sugar	Mauritius, UK, USA, Malawi, Zambia, Guadeloupe, Swaziland & Reunion, Mozambique
	Yeast Extracts	UK, China, Belgium, Germany, Netherlands, France
	Salt	UK, Netherlands
	Barley Malt Extract	UK
	Onion Powder	Egypt, India, China
	Carrot Powder	Poland, China
	White Pepper	Indonesia, Vietnam, Sri Lanka, India
	Sodium Acetate	Germany, USA, Netherlands, China
	Pepper	India, Indonesia, Sri Lanka
	Onion Extract	Italy
Potato Flakes		UK
Cranberries		Produced in USA, Canada
	Cranberries	USA, Canada
	Sugar	USA, Canada
	Sunflower Oil	USA, Canada
Vegan Glaze		Produced in UK
	Tapioca Dextrin	Germany
	Dextrose	Spain, Germany, Italy
	Vegetable Oil	Australia, Austria, Czech Republic, Hungary, Slovakia, Poland, Belgium, UK, France, Germany, Denmark, Ukraine, Russia
Salt		UK
Parsley		UK
Beta-Carotene Powder		UK

All meat used in Proper Cornish products is sourced from animal welfare approved sites. All fats and oils contained in Proper Cornish products are sourced from RSPO certified suppliers.

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SECTION E – Physical Properties

Pack Size:	27
Declared Product Weight:	171g
Storage & Temperature Instructions	Keep frozen, store at -18°C. Do not defrost. Always cook before eating. Use within durability date. Handle boxes with care. Do not stack boxes more than 12 high
Cooking/Heating Guidelines	Always cook from frozen. Oven – Arrange frozen products on a baking tray and place into a pre-heated fan oven at 180°C/Gas mark 6. Bake for approximately 30-40 minutes until golden brown. Ensure a core temperature of >80°C is obtained before serving. (Adjustments may need to be made to suit particular ovens, see manufacturer's handbook for best results).
Legal Minimum Meat Content:	13% (Based on uncooked product)

Physical Attributes:

Description	Deposit Weight + tolerance (g)	Percentage
Pastry	100g ± 5g	57%
Filling	70g ± 5g	40%
Topping	3g approx.	
Total Weight Unbaked	173g ± 10g	
Glaze	3g approx.	

SECTION F – Dietary and Allergy Data

FREE FROM	YES / NO	Declared on Label	Source	Allergens on site
Egg and Derivatives	Yes	No		Yes
Milk and Derivatives	Yes	No		Yes
Lactose	Yes	No		Yes
Lupin and Derivatives	Yes	No		No
Cereals Containing Gluten	No	Yes		Yes
Wheat and Derivatives	No	Yes	Flour, rusk	Yes
Rye and Derivatives	Yes	No		No
Barley and Derivatives	Yes	No	Gravy Powder	Yes
Oats and Derivatives	No	No		No
Spelt and Derivatives	Yes	No		No
Kamut and Derivatives	Yes	No		No
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Nuts and derivatives	Yes	No		No
Peanuts and derivatives	Yes	No		No
Sesame Seeds & Derivatives	Yes	No		No
Mustard	Yes	No		Yes
Celery/Celeriac and Derivatives	Yes	No		Yes
Fish and Derivatives	Yes	No		No
Crustaceans and Derivatives	Yes	No		No
Molluscs and Derivatives	Yes	No		No
Sulphur Dioxides or Sulphites (>10mg/Kg)	Yes	No		Yes
Soya and Derivatives	Yes	No		Yes
Yeast & Yeast Derivatives	No	Yes	Christmas dinner seasoning, gravy powder	
Maize and Derivatives	No	Yes	Christmas dinner seasoning, gravy powder	
Fruit & Fruit Derivatives	No	Yes	Vegetable margarine and shortening, cranberries	
Vegetable & Vegetable Derivatives	No	Yes	Vegetable margarine and shortening, potato, swede, onion, carrot, parsnip, Brussel sprouts, Christmas dinner seasoning, gravy powder, potato flake	
Additives And Processing Aids	No	Yes	Rusk, gravy powder	
Artificial Colours	Yes	No		
Azo & Coal Tar Dyes	Yes	No		
All Added Colours	Yes	No		
Benzoates	Yes	No		
Bha/Bht (E320/321)	Yes	No		
Artificial Flavours	Yes	No		
All Preservatives	Yes	No		
Glutamates	Yes	No		
Aspartame	Yes	No		
Beef (non UK)	Yes	No		
Beef (UK Origin)	Yes	No		
Pork	Yes	No		
Lamb	Yes	No		
Poultry	No	Yes	Turkey	
Gelatine	Yes	No		

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Suitable for	Yes	No
Vegetarians		✓
Vegans		✓

SECTION G – NUT STATEMENTS

Proper Cornish Ltd (Bodmin) operates a nut free site. There are no nuts or peanuts in this recipe, however we cannot guarantee that the raw materials entering the site are nut free.

Declared on the label?	No
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SECTION H - Genetically Modified Ingredients

	YES	NO
Does the product contain any genetically modified ingredients		✓
Does the product contain any ingredients derived from a genetically modified source		✓
Is I.P Certification available for this product?		✓

SECTION I - Shelf Life, Storage & Delivery

Shelf Life	Maximum – 18 months from production
Shelf life upon opening	As above if kept frozen
Storage Temp (°C)	<-18°C
Handling Requirements	None

SECTION J - Organoleptic Description (Baked Product)

Appearance	<p>Slice: A pastry parcel sealed around the edges. The cooked slice should be a golden-brown colour. The seal and topping will be darker. The pastry will rise to form laminations that are more visible on the sides, and the inside of the pastry will have a doughy appearance.</p> <p>The slice is patterned with wavy lines, 1 knife mark and a topping. The pattern aids flavour identification and the knife mark allows steam to escape. Some staining may occur around the vent hole during baking and small amounts of filling may breach the seal.</p> <p>Filling – A loosely filled mixture consisting of diced turkey, cranberries and vegetables in a dark, rich gravy.</p>
Texture	<p>Pastry - The pastry is flaky on the edges and outer surface with a doughy layer inside. The topping adds a slight crunch.</p> <p>The meat should be moist and resistant (firm) but is not chewy and should be free from fat and gristle. The vegetables should retain some bite and not be mushy or wet. The cranberries will be soft. The gravy has a sticky consistency.</p>
Flavour	Reminiscent of a festive turkey dinner with sweet notes from the cranberries.
Aroma	Savoury notes of turkey with sweet notes from the cranberry.

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SECTION K - Nutritional Information

Nutrient		Per 100g/ml (as sold)	Per 100g/ml (cooked)	Typical 153g cooked	Declared on Pack	Data Source
Energy	(K/J)	1272	1414	2233	No	Nutricalc
Energy	(k/cal)	305	339	536	No	Nutricalc
Fat	(g)	20.3	22.5	35.6	No	Nutricalc
-of which saturates	(g)	10.8	12.0	18.9	No	Nutricalc
Carbohydrate	(g)	25.6	28.5	45.0	No	Nutricalc
-of which sugars	(g)	2.3	2.5	4.0	No	Nutricalc
Protein	(g)	6.2	6.9	10.8	No	Nutricalc
Salt	(g)	0.87	0.97	1.53	No	Nutricalc

SECTION L – Microbiological

TEST	TARGET		REJECT	
	Unbaked	Baked	Unbaked	Baked
<i>Escherichia Coli</i> Type 1	<20 cfu/g	10 cfu/g	>100 cfu/g	>10 cfu/g
<i>Staphylococcus</i> (coagulase positive)	100 cfu/g	10 cfu/g	>500 cfu/g	>100 cfu/g
<i>Salmonella</i> /25g	Absent in 25g	Absent in 25g	Present in 25g	Present in 25g
<i>Clostridium perfringens</i>	<100 cfu/g	10 cfu/g	>500 cfu/g	>10 cfu/g
<i>Bacillus cereus</i>	<500 cfu/g	10 cfu/g	>1000 cfu/g	>10 cfu/g

SECTION M – Quality Checks & Foreign Body Detection Methods

Test	Frequency		Parameters
Raw Material Assessment	All deliveries	Temperature No contamination Meets specification	Frozen <-18°C No tolerance No tolerance
Process Control	Every 30 mins on all lines	Temperature Weights Meets specification	As stated in HACCP ANALYSIS
Metal Detection	Every 30 mins	All products	2mm Ferrous 2.5mm non-Ferrous 2.5mm SS
Sieving	All flour	From bag	No contamination-reject
Glass Policy/Audit	Daily/Weekly -Dependant on risk assessment	All glass and brittle materials	No tolerances -reject

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SECTION N - Packaging Information

Component	Outer Case	Label	Tape
Material	Brown Cardboard Box	Paper	Plastic Tape
Specification	400x300x126mm	250x100mm	
Primary / transit	Primary	Secondary	Secondary
Component weight / per case (g)	280g	1g	3g
Barcode	05023281441848		

Pallet type	Wooden Pallet
No. of Retail Units per Crate / Case	27
No. of Crates / Cases per pallet Layer	10
No. of Layers per Pallet	12
No. of Crates / Cases per pallet	120
Clearly state how the pallet/shipper/dolly will be wrapped or stabilised during transit	Cardboard Layer Pad x 5, Pallet Wrap

LABEL PHOTO

Product Code



Batch code (sometimes referred to as tag tally)
This is the number after the brackets. It is the key number for the traceability of the product
When reporting any issues, you should include both the product and batch codes.

