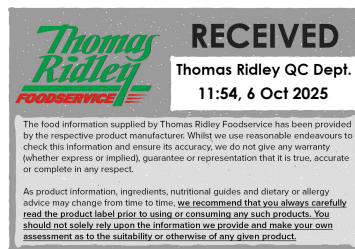




Coopers Gourmet Foods
Poynton Road
Roden
TF6 6BN



General Product Information:

Product Name	The Festive Roll - Pork, Bacon, and Cranberry.
EEC	UK TF035 EC
Managing Director	Jordan Watkiss
Email	jordan@coopersgf.com
Out of Hour Contact phone	07850432380
Commercial Contact email	India Carter india@coopersgf.com
Sales Contact email	Kerry Morgan sales@coopersgf.com
Technical Contact email	Petra Leach technical@coopersgf.com
Tel:	01952770400
Warning/Hazards	Allergy advice – ingredients in BOLD

UK Legal Product Name	Pork Sausage Rolls	
Product Description	Natural Pork Sausage Rolls covered with crispy pastry	
Country of Manufacturing	UK	
Baking instruction:	Bake from frozen. Place products in pre heated oven on baking tray in foil. Bake for 40-45mins at 180C. Core temp should be piping hot.	
	Frozen:	Cooked:
Product Shelf Life	547 days from production day Once baked use within 7 days	Please see the Use By Date on label
Storage Condition	Frozen -18°C	Once baked +5°C
Minimum Weight	165g minimum weight	

Packing Specification:

Frozen:
- Sausage Rolls are placed on food grade blue bag then packed into cardboard box - 24 units per case.
Cooked:
- Minimum of 6 Sausage Rolls placed on food grade paper then packed into cardboard box - 6 pre-packed Sausage Rolls placed in individual cardboard box and wrapped by food grade plain film

Allergy advice:

For allergens including cereals containing Gluten, see ingredients list in BOLD.
The product is produced in a premise which uses: Egg, Soya, Mustard, and Oats containing Gluten



The following gives the UK Ingredient declaration for inclusion for customers finished product
"Ingredient Listing:

Ingredients:	Country of origin	Components:
Pork(33%)	UK	Pork
Water	UK	Water
Flour	UK/ Milled from a blend of wheats from one or more of the following countries: UK, Germany, France, USA, Canada, Poland, Denmark, Finland, Sweden, Estonia, Latvia, Lithuania, Czech Republic	WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin)
Margarines	UK	Vegetable oil: Palm, Rapeseed; Water, Salt; Emulsifier: distilled monoglyceride (E471); Flavouring.
Course Rusk	UK	WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin) Salt (contains E535 anticaking agent) Ammonium Bicarbonate (E503iii) (process aid)
Bacon bits(3%)	UK/EU	Pork (78%), Water, Starches, Salt, Sugar, Stabilisers (E451),Antioxidant (E301), Preservative (E250)
Seasoning Mix	UK	WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), Potato Starch, Salt, Dextrose, Sugar, Emulsifier (E450), Yeast Extract, Preservative: Sodium SULPHITE , Spice Extract, Antioxidant E300
Glaze	UK	Water, Vegetable Oil (Rapeseed), Modified Starch (Tapioca), Dextrose (Maize), Emulsifiers: E471, E322, Vegetable Protein, MILK Protein, Acidity Regulator: E339iii, Colour: E160a
Light Brown Sugar	UK/ USA	Cane Molasses
Dried Cranberries	USA/Canada	Cranberries (60%), Cane Sugar(39%), Sunflower Oil (1%)
Kibbled Onions	India	Dehydrated Onion
Cranberry Sauce	Ireland	Sugar Syrup, Cranberry (34%), Water, Gelling Agent (Pectin), Acidity Regulators (Citric Acid, Sodium Citrates, Calcium Citrates), Preservative (Potassium Sorbate)
Sage	Turkey/Albania	Rubbed Sage
Salt	UK, China	Pure Dried Vacuum Salt
Mixed Herbs	Turkey/UK/Morocco/Egypt/Turkey	Sage, Parsley, Thyme, Basil, Oregano



Allergen: Wheat, Gluten, Milk, Sulphites

Ingredients: Pork(33%), Water, **Wheat** Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Margarine (Vegetable oil: Palm, Rapeseed; Water, Salt, Emulsifier: distilled monoglyceride (E471); Flavouring), Course Rusk (**Wheat** Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Salt (contains E535 anticaking agent), Ammonium Bicarbonate (E503ii) (process aid) , Bacon Bits (3%)Pork (78%), Water, Starches, Salt, Sugar, Stabilisers (E451),Antioxidant (E301), Preservative (E250), Seasoning Mix (**Wheat** Flour (contains calcium carbonate, iron, niacin, thiamine), Rusk (**Wheat** Flour (calcium carbonate, iron niacin, thiamine) Salt), Potato Starch, Salt, Dextrose, Sugar, Emulsifier (E450), Yeast Extract, Preservative: Sodium **Sulphite**, Spice Extract, Antioxidant E300, Glaze(Water, Vegetable Oil (Rapeseed), Modified Starch (Tapioca), Dextrose (Maize), Emulsifiers: E471, E322, Vegetable Protein, **Milk** Protein, Acidity Regulator: E339iii, Colour: E160a, Light Brown Sugar, Dried Cranberrys(Cranberries, Cane Sugar, Sunflower Oil), Onion, Cranberry Sauce (Sugar Syrup, Cranberry , Water, Gelling Agent (Pectin), Acidity Regulators (Citric Acid, Sodium Citrates, Calcium Citrates), Preservative (Potassium Sorbate)), Mixed Herbs(Sage, Parsley, Thyme, Basil, Oregano).

Microbiological Standards:

	Target	Unacceptable Level
TVC (ACC)	$<1 \times 10^2$ cfu/g (<100)	$>1 \times 10^3$ cfu/g (>1,000)
Enterococcus	$<1 \times 10^2$ cfu/g (<100)	$>1 \times 10^2$ cfu/g (>100)
E.Coli	<10 cfu/g	>10 cfu/g
S.Aureus	<20 cfu/g	>40 cfu/g
Listeria (raw material)	Not Detected in 25g	Detected in 25g
Salmonella	Not Detected in 25g	Detected in 25g
B.Cereus	$<1 \times 10^2$ cfu/g (<100)	$>5 \times 10^2$ cfu/g (>500)

Nutritional Information:

	Per 100g	Source of Data
Energy	258.7kcal 1080.3 KJ	Al ac alc
Fat	15.1g	Al ac alc
Of which Saturated	6.0g	Al ac alc
Carbohydrate	19.8g	Al ac alc
Of which sugars	2.5g	Al ac alc
Fibre	1.0g	Al ac alc



Protein	11.1g	Al ac alc
Salt	0.9g	Al ac alc
Sodium	354.1mg	Al ac alc

Allergens	Does Not Contain	Contains	May Contain
Egg / Egg Derivatives?			x
Fish / Fish Derivatives?	x		
Milk and milk derivatives?		x	
Shellfish and crustaceans?	x		
Soya / Soya Derivatives?			x
Sulphur Dioxide/Sulphites @ 10ppm or more?		x	
Wheat, rye barley, oats, kamut and hydrolysed strains and their derivatives?		x	
Mustard / Mustard Seeds?			x
Celery / Celeriac?	x		
Crustaceans?	x		
Sesame Seeds?	x		
Peanuts and Peanut derivatives?	x		
Nuts / Nut Derivatives? i.e.* Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia, Queensland	x		
Other Nuts and Seeds?	x		
Lupin?	x		
Mollusc?	x		
Cereals containing Gluten?		x	



A copy of HACCP (including CCP) is available on individual request.

	YES	NO	Comments:
Is the product suitable for Vegetarians?		X	
Is the product suitable for Vegans?		X	Contains MILK
Is the product suitable for Coeliacs?		X	Contains GLUTEN
Is the product suitable for Nut allergy sufferers?	x		
Is the product suitable for Nut allergy sufferers?		X	Contains MILK

Signed on behalf of supplier:

Name: Petra Leach

Position: QA Manager

Date: 18/09/25 *P. Leach*

Signed on behalf of customer:

Name:

Position:

Date:

Issue No.	Details of Change(s)	Issue Date	Authorised By
006	Annual Review	04/12/23	Petra Leach
007	Annual Review-Name Change	11/07/24	P. Leach
008	Shelf Life change to 18 months	25/09/2024	P. Leach
009	Change to Allergen Font	24/10/2024	P. Leach
010	Change to recipe	18/09/25	P. Leach