

# Hildon Product Specification

|                            |  |                      |                |
|----------------------------|--|----------------------|----------------|
| <b>Product:</b>            | <b>Hildon Natural Mineral Water Delightfully Still</b> |                      |                |
| <b>Description</b>         | 330ml Glass Still x 24                                 |                      |                |
| <b>Inner Barcode</b>       | 5017160000059  | <b>Outer Barcode</b> | 15017160000056 |
| <b>Hildon Product Code</b> | 33GS24   |                      |                |
| <b>Site of Manufacture</b> | Hildon Limited<br>Broughton<br>Hampshire<br>SO20 8DQ   |                      |                |

| Product Use Information     |  |
|-----------------------------|--|
| <b>Storage Instructions</b> | Store in a clean, cool dark place away from sunlight, strong odours and chemicals. Once opened, consume within 3 days. Do not drink if the cap seal is broken. |
| <b>Directions for use</b>   | N/A  |
| <b>Maximum Shelf Life</b>   | 18 months  |

| Ingredients   |                |                   |                      |
|---|----------------|-------------------|----------------------|
| Natural Mineral Water Free from all artificial colours, flavours, sweeteners, and preservatives.                  |                |                   |                      |
| Ingredients   | Physical State | Country of Origin | QUID (if applicable) |
| Natural Mineral Water   | Liquid         | UK                | N/A                  |
| GMO Status  |                |                   |                      |
| All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials. |                |                   |                      |

| SUITABLE FOR INFORMATION |                  |          |
|--------------------------|------------------|----------|
| Suitable for:            | Yes (✓) / No (✖) | Comments |
| Vegans                   | ✓                |          |
| Vegetarians              | ✓                |          |
| Lactose Intolerants      | ✓                |          |
| Halal diets              | ✓                |          |
| Kosher diets             | ✓                |          |

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| <b>Nutrient</b>             | <b>Per 100ml</b>                            |
|-----------------------------|---|
| Energy (kJ/100ml)           | 0   |
| Energy (kcal/100ml)         | 0   |
| Protein (g/100ml)           | 0   |
| Fat (g/100ml)               | 0   |
| Saturated Fat (% total fat) | 0   |
| Fibre (g/100ml)             | 0   |
| Carbohydrate (g/100ml)      | 0   |
| Sugars (g/100ml)            | 0   |
| Sodium (mg/100ml)           | 0.703                                       |
| <b>Chemical</b>             | <b>Unit and Measurement<br/>(mg/1000ml)</b> |
| pH                          | 7.6   |
| Aluminium                   | < 0.05                                      |
| Nitrite                     | < 0.1                                       |
| Nitrate                     | 49.2  |
| Chloride                    | 14.4  |
| Sulphate                    | 6.6   |
| Lead                        | 0.00031                                     |
| Potassium                   | 0.5   |
| Sodium                      | 7.03  |
| Calcium                     | 98.5  |
| Magnesium                   | 1.62  |
| Arsenic                     | 0.00023                                     |
| Iron                        | < 0.005                                     |
| Fluoride                    | < 0.1                                       |
| Antimony                    | < 0.005                                     |
| Barium                      | 0.02  |
| Cadmium                     | < 0.003                                     |
| Chromium                    | < 0.02                                      |
| Copper                      | < 0.005                                     |
| Cyanide                     | < 0.05                                      |
| Manganese                   | < 0.00030                                   |
| Mercury                     | < 0.001                                     |
| Nickel                      | < 0.01                                      |
| Selenium                    | < 0.005                                     |
| Total Dissolved Solids      | 332 p.p.m                                   |

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| <b>This product contains: Yes (✓) / No (✗)</b> | <b>Recipe</b> | <b>Site</b> | <b>Comments</b> |
|--|---------------|-------------|-----------------|
| Artificial Antioxidants                        | ✗             | ✗           |                 |
| Artificial Colours                             | ✗             | ✗           |                 |
| Artificial Flavourings                         | ✗             | ✗           |                 |
| Flavour Enhancers                              | ✗             | ✗           |                 |
| Preservatives                                  | ✗             | ✗           |                 |
| Artificial Sweeteners                          | ✗             | ✗           |                 |
| GM Ingredients/Derivatives                     | ✗             | ✗           |                 |
| Egg or Egg Products                            | ✗             | ✗           |                 |
| Fish or Fish Products                          | ✗             | ✗           |                 |
| Shellfish or Shellfish Products                | ✗             | ✗           |                 |
| Milk or Milk Products                          | ✗             | ✗           |                 |
| Peanuts/Groundnuts or Products                 | ✗             | ✗           |                 |
| Tree Nuts or Products                          | ✗             | ✗           |                 |
| Sesame Seed or Products                        | ✗             | ✗           |                 |
| Celery/Celeriac or Products                    | ✗             | ✗           |                 |
| Mustard or Products                            | ✗             | ✗           |                 |
| Soyabeans or Products                          | ✗             | ✗           |                 |
| Sulphite (declare if > 10mg/kg)                | ✗             | ✗           |                 |
| Wheat or Products                              | ✗             | ✗           |                 |
| Gluten or Products                             | ✗             | ✗           |                 |
| Lupin or Products                              | ✗             | ✗           |                 |

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| Quality Attributes |   |
|--------------------|---|
| <b>Appearance</b>  | Clear. No Sediment. Small bubbles in carbonated water only.   |
| <b>Aroma</b>       | None  |
| <b>Flavour</b>     | None  |
| <b>Mouth Feel</b>  | None in Still. Lightly Sparkling, balanced, slight taste in carbonated only.  |
| <b>Packaging</b>   | Self-Adhesive labels to be evenly applied to the bottle. No air bubbles in the labels.<br>Bottles to be free from scuff marks, cracks & chips. Coding to be legible and correct. Strong outer wrap. |

| Primary Packaging |                    |           |            |                                |
|-------------------|--------------------|-----------|------------|--------------------------------|
| Description       | Approx. Weight (g) | Material  | Recyclable | Approved for contact with food |
| Bottle            | 220                | Glass     | Yes 100%   | Yes                            |
| Cap               | 1.5                | Aluminium | Yes 100%   | Yes                            |
| Label             | 0.46025            | Plastic   | Yes        | N/A                            |

| Secondary Packaging |                    |           |            |
|---------------------|--------------------|-----------|------------|
| Description         | Approx. Weight (g) | Material  | Recyclable |
| Tray                | <u>50</u>          | Cardboard | Yes 100%   |
| Shrink Wrap         | <u>29</u>          | Plastic   | Yes 100%   |

| Tertiary Packaging |                    |           |            |
|--------------------|--------------------|-----------|------------|
| Description        | Approx. Weight (g) | Material  | Recyclable |
| Pallet             | 25,000             | Wood      | Yes 100%   |
| Layer Boards       | 276                | Cardboard | Yes 100%   |
| Pallet Wrap        | 314                | Plastic   | Yes 100%   |

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## Finished Product

| Filled Bottle        |                 |            |
|----------------------|-----------------|------------|
|                      | Dimensions (mm) | Weight (g) |
| Height including cap | 194             | 557        |
| Diameter             | 62.3 ± 1.3      |            |

| Case   |                     |             |
|--------|---------------------|-------------|
|        | Dimensions (mm) ±1% | Weight (kg) |
| Height | 200                 | 13.47       |
| Length | 374                 |             |
| Width  | 252                 |             |

| Pallet Configuration                                    |                          |
|---|--------------------------|
|   | Standard Pallet          |
| Layers per pallet                                       | 5                        |
| Cases per layer   | 12                       |
| Total cases per pallet                                  | 60                       |
| Number of bottles per pallet                            | 1440                     |
| Finished Pallet Dimensions<br>(Length x Width x Height) | 120 cm x 100 cm x 114 cm |
| Finished Pallet Weight (Approx.)                        | 828.97 kg                |

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