Hildon Product Specification

Product: **Description**	**Hildon Natural Mineral Water Gently Sparkling**
	330ml Glass Carbonated x 24

Inner Barcode	**5017160000042**	**Outer Barcode**	**15017160000049**
Hildon Product Code	33GC24		
Site of Manufacture	**Hildon Limited** **Broughton** **Hampshire** **SO20 8DQ**		

Product Use Information	
Storage Instructions	Store in a clean, cool dark place away from sunlight, strong odours and chemicals. Once opened, consume within 3 days. Do not drink if the cap seal is broken.
Directions for use	N/A
Maximum Shelf Life	18 months

Ingredients

Natural Mineral Water Free from all artificial colours, flavours, sweeteners, and preservatives.

Ingredients	Physical State	Country of Origin	QUID (if applicable)
Natural Mineral Water	Liquid	UK	N/A

GMO Status

All listed products sold by Hildon Limited are free from ingredients derived from genetically modified materials.

SUITABLE FOR INFORMATION		
Suitable for:	**Yes (✓) / No (✗)**	**Comments**
Vegans	✓	
Vegetarians	✓	
Lactose Intolerants	✓	
Halal diets	✓	
Kosher diets	✓	

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Nutrient	Per 100ml
Energy (kJ/100ml)	0
Energy (kcal/100ml)	0
Protein (g/100ml)	0
Fat (g/100ml)	0
Saturated Fat (% total fat)	0
Fibre (g/100ml)	0
Carbohydrate (g/100ml)	0
Sugars (g/100ml)	0
Sodium (mg/100ml)	0.703
Chemical	**Unit and Measurement (mg/1000ml)**
pH	5.1
Aluminium	< 0.05
Nitrite	< 0.1
Nitrate	47.5
Chloride	14.4
Sulphate	6.6
Lead	0.00031
Potassium	0.5
Sodium	7.03
Calcium	98.5
Magnesium	1.62
Arsenic	0.00019
Iron	< 0.005
Fluoride	< 0.1
Antimony	< 0.005
Barium	0.01
Cadmium	< 0.003
Chromium	< 0.02
Copper	< 0.005
Cyanide	< 0.05
Manganese	< 0.00030
Mercury	< 0.001
Nickel	< 0.01
Selenium	< 0.005
Total Dissolved Solids	329 p.p.m

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This product contains: Yes (✓) / No (✗)	Recipe	Site	Comments
Artificial Antioxidants	✖	✖	
Artificial Colours	✖	✖	
Artificial Flavourings	✖	✖	
Flavour Enhancers	✖	✖	
Preservatives	✖	✖	
Artificial Sweeteners	✖	✖	
GM Ingredients/Derivatives	✖	✖	
Egg or Egg Products	✖	✖	
Fish or Fish Products	✖	✖	
Shellfish or Shellfish Products	✖	✖	
Milk or Milk Products	✖	✖	
Peanuts/Groundnuts or Products	✖	✖	
Tree Nuts or Products	✖	✖	
Sesame Seed or Products	✖	✖	
Celery/Celeriac or Products	✖	✖	
Mustard or Products	✖	✖	
Soyabeans or Products	✖	✖	
Sulphite (declare if > 10mg/kg)	✖	✖	
Wheat or Products	✖	✖	
Gluten or Products	✖	✖	
Lupin or Products	✖	✖	

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Quality Attributes	
Appearance	Clear. No Sediment. Small bubbles in carbonated water only.
Aroma	None
Flavour	None
Mouth Feel	None in Still. Lightly Sparkling, balanced, slight taste in carbonated only.
Packaging	Self-Adhesive labels to be evenly applied to the bottle. No air bubbles in the labels. Bottles to be free from scuff marks, cracks & chips. Coding to the legible and correct. Strong outer wrap.

Primary Packaging				
Description	**Approx. Weight (g)**	**Material**	**Recyclable**	**Approved for contact with food**
Bottle	220	Glass	Yes 100%	Yes
Cap	1.5	Aluminium	Yes 100%	Yes
Label	0.46025	Plastic	Yes	N/A

Secondary Packaging			
Description	**Approx. Weight (g)**	**Material**	**Recyclable**
Tray	50	Cardboard	Yes 100%
Shrink Wrap	29	Plastic	Yes 100%

Tertiary Packaging			
Description	**Approx. Weight (g)**	**Material**	**Recyclable**
Pallet	25,000	Wood	Yes 100%
Layer Boards	276	Cardboard	Yes 100%
Pallet Wrap	314	Plastic	Yes 100%

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Finished Product

Filled Bottle		
	Dimensions (mm)	Weight (g)
Height including cap	194	557
Diameter	62.3 ± 1.3	

Case		
	Dimensions (mm) ±1%	Weight (kg)
Height	200	13.47
Length	374	
Width	252	

Pallet Configuration	
	Standard Pallet
Layers per pallet	5
Cases per layer	12
Total cases per pallet	60
Number of bottles per pallet	1440
Finished Pallet Dimensions (Length x Width x Height)	120 cm x 100 cm x 114 cm
Finished Pallet Weight (Approx.)	828.97 kg