



PRODUCT SPECIFICATION FOR CUSTOMER		
PRODUCT NAME : INSTANT RICE NOODLES		
BRAND: MAMA	NET WEIGHT: 225 g	CUSTOMER : EU
SPEC CODE : PDSR-EU-004	REVISION NO. 3	Effective Date : 29 March 2023
PREPARED BY : WEERAYUT	REVIEWED BY : WATANA	APPROVED BY : <i>Watana</i>

**PART 1 : PRODUCT CHARACTERISTIC**

COLOUR	Yellowish of natural rice noodles
ODOUR	Natural rice noodles odour and no objectionable odour
TASTE	Natural rice noodles taste
TEXTURE	Soft and elastic after preparation

**PART 2 : INGREDIENTS DECLARATION**

INGREDIENTS	QUANTITY (%)
RICE	85
TAPIOCA STARCH	15
TOTAL	100.00

**PART 3 : ADDITIVES DECLARATION**

E number	Additive Name	Function of use
-	-	-

**PART 4 : PROCESSING AIDS -**



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**PART 5 : PRODUCT DECLARATION**

STATUS	YES / NO
GMO	NO
IRRADIATION	NO
HALAL	NO
KOSHER	NO
ANIMAL ORIGIN (If yes, specify)	
- SEAFOOD (eg. Shrimp, crab, molluscs)	NO
- OTHERS (eg. pork, chicken, milk, egg etc)	NO
OTHER : GLUTEN FREE	YES

**PART 6 : LABEL DECLARATION**

Rice 85%, tapioca starch 15%.
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**PART 7 : NUTRITION INFORMATIONPART**

NUTRITION INFORMATION	
Serving Per Package : 5	
Serving Size : 45 g	
Average Nutrition Value	Per 100 g
Energy	353 Kcal
	1497 KJ
Fat	0.5 g
of which saturated fat	0.3 g
Carbohydrate	80 g
of which sugars	0 g
Fiber	2.1 g
Protein	6.0 g
Salt	0.17 g

Test report No.: 1028730-2



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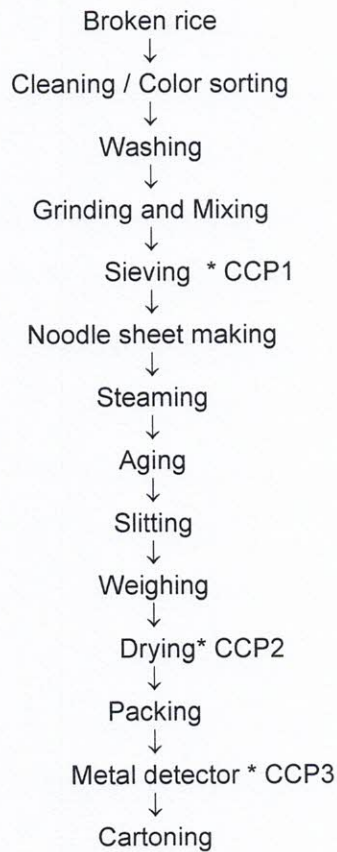
**PART 8 : ALLERGEN DECLARATION**

ALLERGEN	CONTAIN IN RECIPE	MAY CONTAIN
Wheat	No	No
Crustacean	No	No
Egg	No	No
Fish	No	No
Peanut	No	No
Soy	No	No
Milk	No	No
Nuts	No	No
Celery	No	No
Mustard	No	No
Sesame	No	No
Sulfite > 10 ppm	No	No
Lupine	No	No



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PART 9 : PROCESS FLOW DIAGRAM



CCP 1 : Sieving  $\geq 38$  mesh

CCP 2 : Aw  $\leq 0.60$ , MC  $\leq 13\%$

CCP 3 : Sus  $\geq 2.0$ , Fe  $\geq 1.0$ , Non Fe  $\geq 1.5$



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**PART 10 : CHEMICAL & MICROBIOLOGICAL ANALYSIS****CHEMICAL ANALYSIS**

PARAMETER	VALUE
Moisture Content	13 % max
Aluminum	10 mg/kg max
Lead	0.2 mg/kg max
Cadmium	0.1 mg/kg max

**MICROBIOLOGICAL ANALYSIS**

PARAMETER	VALUE
Aerobic Plate Count	1 x 10 <sup>5</sup> cfu/g max
Yeast & Mold	1 x 10 <sup>2</sup> cfu/g max
E.coli	< 3 MPN/g
<i>S. aureus</i>	Negative in 0.1 g
<i>Salmonella spp</i>	Negative in 25 g
<i>B. cereus</i>	1 x 10 <sup>2</sup> cfu/g max

**PART 11 : PACKAGING**

PACKAGING PART	TYPE
Rice noodles Pack	MATTOPP20/LLDPE40

\*The packaging conform to COMMISSION REGULATION (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.

**PART 12 SHELF LIFE**

Shelf Life	24 months
Storage condition	Store in a cool dry place Temperature : < 25°C



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**PART 13 : DECLARATION**

Unless otherwise state, the product conform to the FAO/WHO Codex Alimentarius. Should any legislation, regulation recommendation etc. containing more requirement concerning this article come into force in customer's country, customer shall inform Thai President Foods Public Company Limited, otherwise it is under customer responsibility.

**CUSTOMER ACKNOWLEDGE**

Signature : E.Ingram  
Print Name : Elaine Ingram  
Position : Technical Administrator  
Company: Euro Food Brands  
Date : 29.03.2023