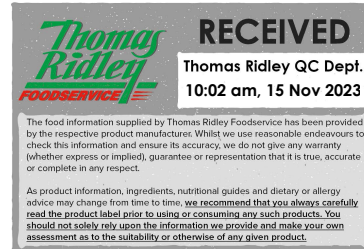




McCain Foods Customer Specification

SAP Material #:	44733	Last Updated:	11.09.2023
Specification #:	110000001173	Effective Date:	18.09.2023
Product Name:	MCCAIN FS OUR MENU SIGNATURES SMILES 10 X 907G	Version No.:	1.14
Inner Code:	6000000492 (5010228047331)	Valid Until:	11.09.2026
Outer Pack Code:	6000000010 (05010228447339)		

Address: McCain Foods (GB) Ltd
Registered Office, Havers Hill, Scarborough,
North Yorkshire, England, YO11 3BS,
Registered Number 733218, England.
Telephone: +44(0) 1723 584141
Fax: +44(0) 1723 581230



Country of Manufacture: United Kingdom

McCain Pack Statements:

Ingredients: Potatoes (85%), Dehydrated Potato, Vegetable Oils (Rapeseed, Sunflower) - in varying proportions, Potato Starch, Salt, White Pepper

Halal Product Certified
Kosher Product Certified
Vegetarian Product Not Certified, but Suitable
Vegan Product Not Certified, but Suitable

Other Claims GB British Potatoes
GB Red Tractor Potatoes



Regulated Allergens:	Present in Product (Yes/No/May Contain)	
Celery & celery products	No	
Cereals containing gluten & their products [wheat, rye, barley, oats, spelt]	No	
Crustacean & crustacean products	No	
Egg & egg products	No	
Fish & fish products	No	

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Lupin & lupin products	No
Milk & milk products	No
Mustard & mustard products	No
Molluscs & molluscs products	No
Peanut & peanut products	No
Sesame seed & sesame seed products	No
Soybean & soybean products	No
Tree nuts & tree nut products	No
Sulphites, present in ingredients, additives or processing aids	No

Food Intolerances:	Present in Product (Yes/No/May Contain)
Allium Genus	No
Chestnuts	No
Gelatin	No
Herbs	No
Spice	Yes
Kiwifruit	No
Legumes	No
Seeds	Yes
Yeast	No
Buckwheat	No
Aspartame	No
Quinine	No
Butylated hydroxyanisole (BHA)	No
Butylated hydroxytoluene (BHT)	No
tert-Butylhydroquinone (TBHQ)	No
Added Caffeine	No
Alcohol	No
Added Fats & Oils - Animal	No
Added Fats & Oils - Vegetable	Yes
Added Fats & Oils - Hydrogenated	Yes
Vegetable Proteins - Acid hydrolysed	No
Vegetable Proteins - Enzyme hydrolysed	No
Vegetable Proteins - Texturized	No
Artificial Sweetener (Other than Aspartame)	No
Added Preservatives - Artificial	No
Added Preservatives - Natural	No
Added Flavour Enhancers - Natural	No
Added Flavour Enhancers - Artificial (excluding MSG)	No
Added Monosodium Glutamate (MSG)	No
Added Colours - Natural	No
Added Colours - Artificial	No
Added Colours - Azo & Coal Tar dyes	No
Added Flavours - Natural	No



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Added Flavours - Artificial	No
Added Flavours - Precursors	No
Added Flavours - Thermal process flavourings	No
Added Flavours - Smoke flavourings	No
Added Flavours - Other flavouring	No
Added Flavours - Diacetyl	No
Added Salt	Yes
Added Sugar (including dextrose, glucose, fructose, etc)	No
Added gases for food preservation	No
Benzoate and Parabens	No
Cinnamon	No
Cocoa	No
Coconut	No
Corn/ Maize and derivatives	No
Engineered Nano Material	No
Enzymes	No
Food Additives	Yes
Processing Aids	Yes
Fruit	No
Meat and Meat products	No
Modified Starch	No
Novel Foods as defined in EU	No
Palm Ingredients	No
Phenylalanine	Yes
Poppy Seeds	No
Pork or ingredients derived from pork	No
Rice or rice derivative	No
Vegetables	Yes
Vanillin	No
Azodicarbonamide	No
Partially Hydrogenated Oils	No

Allergen Statement: N/A



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Customer Instructions:

For best results cook from FROZEN.

Do not overcook.

Cooking directions based on 500g of product. For different quantities adjust cooking time accordingly.

For all cook methods see www.mccainfoodservice.co.uk/cookinginstructions

For best chip frying practice see www.goodfries.eu



COOKING GUIDELINES

DEEP FRY

Temperature 175°C/350°F

Time 1½ - 2 minutes

COOKING GUIDELINES

FAN ASSISTED OVEN

Temperature 200°C/400°F

Time 12 - 15 minutes

NUTRITION INFORMATION				
		Per 100 g Frozen	Per 100 g Oven Baked	Per 100 g Deep Fried
Energy	kJ	753	836	923
	kcal	179	199	221
Fat	g	6.1	6.8	11
of which saturates	g	0.7	0.8	1.1
Carbohydrate	g	28	31	28
of which sugars	g	<0.5	<0.5	<0.5
Fibre	g	2.2	2.8	2.3
Protein	g	1.9	2.2	2.2
Salt	g	0.28	0.31	0.28

Best Before End Example :

MM YYYY
03 2006

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Lot No Example : Plant DDMMYYYY HH:MM Line
W17092004 10:15 A

Microbiological	
	Ideal Range
TVC	0 - 500,000
Coliforms	0 - 5,000
Yeasts and Moulds	0 - 5,000

Organoleptic	
Appearance	Product round in shape with distinct eyes and mouth shape and golden colour. The mash fills the full piece without excessive voids or cavities
Texture	Exterior has a rough surface and is dry and crisp with a short eat. The mashed potato shall be smooth, soft and moist not wet. There will be no excessive oiliness or oily mouthcoating after eating.
Flavour / Aroma	Typical of fresh mashed potato and clean oil with a slightly salty aftertaste. No off flavours or aromas

Physical Parameters			
	Ideal Range	Target	Unit of Measure
Average Piece Weight	19.0 - 23.0	21.0	g
Count - Sample	39 - 48	43	EA

Recipe Parameters:				
Description	Min	Target	Max	UOM
Metal Detection - Ferrous	2	2	2	MM
Metal Detection - Non Ferrous	2	2	2	MM
Metal Detection - Stainless Steel	2.5	2.5	2.5	MM
X-Ray - Stainless Steel	4	4	4	MM
X-Ray - Glass	6.35	6.35	6.35	MM
X-Ray - Ceramic	6.35	6.35	6.35	MM

Process Flow:
Size Grade Potatoes → Wash → Peel → Pre-Heat → Cut → Remove Defects → Blanch → Cook → Mash → Cool → Weigh → Mix → Form → Fry → Freeze → Inspect → Pack → X-Ray/Metal Detect (CCP) → Cold Store



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Storage: Keep frozen at -18°C or below
IF THAWED DO NOT REFREEZE

Shelf Life:	FROZEN
From Manufacture:	18 Months
Minimum to Suppliers	6 Months



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Packaging			
Inner:			
Packaging Type (Material):	Printed Film (Bag)	Height (mm)	240
		Width (mm)	320
		Depth (mm)	35
		NET Weight (g)	907
		Gross Weight (Kg)	0.9134
		Packaging Weight Per Pack (Kg)	0.0064
		Volume (M3)	0.00269
Outer:			
Packaging Type (Material):	(Corrugated) Cardboard Case	Height (mm)	252
		Width (mm)	290
		Depth (mm)	391
		NET Weight (Kg)	9.07
		Gross Weight (Kg)	9.455
		Packaging Weight Per Case (Kg)	0.321
		Volume (M3)	0.0286
		Consumer Units per Pack	10
Pallet Configuration: Pallet diagrams	Height (mm)	1,422	
	Width (mm)	1,200	
	Depth (mm)	1,000	
	NET Weight (Kg)	453.5	
	Gross Weight (Kg)	500.75	
	Volume (M3)	1.71	
	Consumer Units per Pack	500	
	Cartons per Layer	10	
	Layers per Pallet:	5	
	Cartons per Pallet	50	
	Pallet Configuration:	Chep	
	Pallet Wrap:	Stretchwrapped	
Packaging Instructions:	USE CLEAR TAPE		



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Warranty:

McCain Foods (GB) Ltd, hereby warrant that this product is produced in accordance with good manufacturing practice and supplied in accordance with all the requirements of the Food Safety Act 1990, all regulations and orders there under and all other relevant UK legislation.

To ensure the information supplied is correct, please make sure you have the most recent version.

Last updated: 11.09.2023