



RM Curtis & Co Ltd Product Specification

Product Information		
Product name	Currants	
Product code	801073	
Product description	Currants	
Legal name	Currants	
Brand	Curtis	
Pack size	4x3kg	

Head Office Contact Details		
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Composition Table				
Component name	% In final product	Grade	Country of origin	Additive or processing function
Currants	99.5	Ready to Use, Provincial	Greece	
Compound ingredients:				
Sunflower oil	0.5		France, Hungary, Russia, Argentina (Processed in Sweden)	
Compound ingredients:	•			
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Compound ingredients:	Compound ingredients:			
		Ingredient Dec	laration	

Ingredient Declaration		
Currants (99.5%), Sunflower oil.		

Additive Table			
E-number	Name	Function	Amount (mg/kg)

Allergen Table			
Allergens	Contains	May contain	Does not contain
Cereals containing gluten*			
Crustaceans and products thereof			
Eggs and products thereof			
Fish and products thereof			
Peanuts and products thereof			
Soybeans and products thereof			
Milk and products thereof			
Nuts**			
Celery and products thereof			
Mustard and products thereof			
Sesame seeds and products thereof			
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg			
Lupin and products thereof			
Molluscs and products thereof			

^{*}Namely: wheat, rye, barley, oats, spelt, kamut or their hybridised strains, and products thereof

^{&#}x27;Does not contain' indicates that the allergen is not intentionally present as an ingredient and there is no probable risk of contamination.

	Dietary Suitability		
Dietary Principals	Suitable	Accredited	
Diabetics	No	No	
Vegetarian	Yes	No	
Vegan	Yes	No	
Kosher	Yes	No	
Halal	Yes	No	
Coeliac	Yes	No	
Organic	No	No	

^{**}Namely: almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof

^{&#}x27;Contains' indicates that the allergen is intentionally present as an ingredient.

^{&#}x27;May contain' indicates a risk of contamination by an allergen not intentionally present as an ingredient.

Nutritional Information		
Parameter	Typical values per 100g	Source
Energy (kJ)	1205	Calculated
Energy (kcal)	288	Calculated
Protein (g)	2.3	McCance & Widdowsons 6th Ed
Carbohydrates (g)	67.8	McCance & Widdowsons 6th Ed
Starch (g)		
Sugar (g)	67.8	McCance & Widdowsons 6th Ed
Fat (g)	0.4	McCance & Widdowsons 6th Ed
Saturates (g)	0.0	McCance & Widdowsons 6th Ed
Mono-unsaturates (g)		
Poly-unsaturates (g)		
Fibre (g)	1.9	McCance & Widdowsons 6th Ed
Sodium (mg)	14.00	McCance & Widdowsons 6th Ed
Sodium (g)	0.01	Calculated
Salt (mg)	35.00	Calculated
Salt (g)	0.04	Calculated

Irradiated Material

In compliance with directive 1999/2/EC of the European Parliament and of the Council of 22 February 1999 and all subsequent amendments on the approximation of the laws of the Member States concerning foods and food ingredients treated with ionising radiation, we confirm that this product has not been treated with ionising radiation and nor does it contain ingredients that have been treated with ionising radiation.

Genetically Modified Material

In compliance with regulation (EC) No 1830/2003 of the European Parliament and of the Council of 22 September 2003 and all subsequent amendments concerning the traceability and labelling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms, we confirm the following:

This product does not consist of and nor does it contain genetically modified material.

This product, including all ingredients, has not been produced from genetically modified material.

Genetically modified organisms have not been used as processing aids or used in connection with the production of this product or any of its ingredients.

Organoleptic parameters		
Flavour	Characteristic of currants, free from objectionable foreign flavours	
Aroma	Characteristic of currants, free from objectionable foreign odours	
Typical profile descriptors	Sweet, fruity	
Appearance (including colour)	Blue-black berries with a wrinkled surface	
Texture	Soft to firm, free flowing	

Size	Target	Max or range	Sample size
Length(mm)			
Width(mm)			
Height(mm)			
Diameter(mm)			
Whole			
Pieces			
Ground/fine			
Under or over sized pieces		±5%	% by weight
Size count		340-500	per 100g
Retained on sieve size(mm)		6mm	
To pass through sieve size(mm)		8.5mm	
Any additional size crit	eria - detail be	low	

Material Defects	Target	Max or range	Sample size
Discoloured	<12%	12%*	per 100g
Rotten/mouldy			
Broken or incomplete			
Mechanically damaged or bruised	<8 pcs	8 pcs	per 100g
nfestation - dead			
Evidence of insect damage			
Under developed			
Rancid/bitter/other undesirable flavours	<1%	1%	% by weight
Soft/rubbery/hard or other undesirable textures	<1%	1%	% by weight
Rancid/musky or other undesirable odours	<1%	1%	% by weight
Over roasted/burnt			
Shrivelled	<1%	1%	% by weight
Sugared berries	<20 pcs	20 pcs	per 100g
Peduncles and part peduncles			
Residual free syrup			
Any additional mate	rial defects - detail	below	

Foreign bodies and contaminants intrinsic to the product	Target	Max or range	Sample size
Total EVM	Absent	4 pcs	per tonne
Pips/seeds/pits and fragments thereof	<30 pcs	30 pcs*	per 100g
Skin			
Stalk >10mm	Absent	4 pcs	per tonne
Stalk <10mm	Absent	12 pcs	per tonne
Total stalk			
Capstems	<20 pcs	20 pcs**	per 100g
Leaves			
Septa			
Shell and shell fragments			
	1 1: 1		

Any additional intrinsic foreign bodies - detail below

^{**}Number of berries with capstems in 100g. The capstem count may show a measureable increase for shipments of new crop during September/October.

Foreign bodies and contaminants extrinsic to the product	Target	Max or range	Sample size
Dust and grit			
Mineral stones >2mm			
Mineral stones <2mm			
Total mineral stones	Absent	3 pcs	per tonne
Any additional extrinsic foreign bodies - detail below			

There is an absent target and maximum tolerance of 4 pieces of foreign fruit seeds per ton.

In all cases, parameters expressed as a percentage shall be taken as representative of a production batch.



^{*}This is a tolerance for Pip count (number of berries with pips in 100g).

Microbiological Standards				
Criteria	Test method	Test frequency	Target	Maximum acceptable value
Aerobic Colony Count	BS EN ISO 4833:2003	Annual	<2,000 cfu/g	15,000 cfu/g
Enterobacteriaceae	BS ISO 21528-2:2004			
E. Coli	BS ISO 16649-1:2001	Annual	<10 cfu/g	10 cfu/g
Salmonella Spp.	EN ISO 6579-1:2017	Annual	Absent in 25g	Absent in 25g
Yeast	BS 21527-1.:2008 or BS 4285-3	Annual	<2,000 cfu/g	8,000 cfu/g
Mould	BS 21527-1.:2008 or BS 4285-3	Annual	<2,000 cfu/g	8,000 cfu/g
Coliforms	BS ISO 4832:2006	Annual	<10 cfu/g	100 cfu/g
Coagulase Positive Staphylococci	BS EN ISO 6888-1:1999			
Bacillus Cereus	Based on Practical Food Microbiology 3rd edition 2003 or ISO 5763-11			
E. Coli 0157	EN ISO 16654-2001			

Chemical Parameters				
Criteria	Test frequency	Testing method	Maximum or range	
Moisture %	Annual	Oven or vacuum method	13-17	
Water activity (aW) %	Annual		5.5-6.5	
Free fatty acids (FFA) % in oleic		ISO 660:2009		
Peroxide value (PV) meq/kg		ISO 3960:2007		
рН		Electrometric method		
Brix				
% Solids				
Heavy metals - Arsenic	Annual	Atomic fluorescence		
Heavy metals - Cadmium	Annual	FAAS or ICP-OES		
Heavy metals - Lead	Annual	FAAS or ICP-OES		
Heavy metals - Mercury	Annual	Atomic fluorescence	Compliant with UK and	
Pesticides	Annual	Mass spectroscopy	EU legislative limits	
Ochratoxin A	Annual	HPLC Fluorescence Detection		
Aflatoxin B1	Annual	HPLC Fluorescence Detection		
Total aflatoxins	Annual	HPLC Fluorescence Detection		
Any additional chemical parameters - detail below				

Packaging			
Packaging Format Description			
4x3kg plastic bags in a cardboard carton.			

Primary Packaging				
Food contact packaging material type	Plastic			
Colour	Clear, colourless			
Method of closure	Heat sealed			
Capacity per 'inner'	g 3 kg			
Number of 'inners' per outer	4			

Secondary Packaging		
Outer case/carton/bag packaging material type	Cardboard	
Colour	Brown	
Method of closure	Taped	
Capacity per 'outer' (kg)	12	

Barcode		
Consumer unit barcode 5013803801083		
Trade unit barcode	n/a	
Outer trade unit barcode	05013803801076	

The product shall be distributed in clean undamaged packaging. All primary packaging materials shall be food grade and of sufficient durability to ensure the integrity of the product. In compliance with Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 and all subsequent amendments, materials and articles in contact with food shall not transfer their constituents to food in quantities which could endanger human health, bring about an unacceptable change in the composition of the food or bring about a deterioration in the organoleptic characteristics thereof. The labelling, advertising and presentation of a material or article shall not mislead consumers.

Shelf Life and Storage	
Provide a description of the storage conditions required	
	and strong odours. All food products are prone to infestation corage. Once opened, store in sealed containers and use within
Shelf life from production date (months)	12 months or to BBE date indicated on package markings or release certificate
Minimum shelf life on delivery (months)	4
Recommended storage temperature range (°C)	4-15
Recommended relative humidity range (%)	60-70

It is the responsibility of the customer to ensure appropriate storage conditions are maintained and no concern or complaint will be considered after 28 days from the point of delivery.

Maximum Durability

This is a long-life ambient product and there is generally no food safety concern associated with the use of this product beyond the recommended best before end date given. As with all food and beverage products, the organoleptic characteristics may change over time. The organoleptic changes that occur during storage will be influenced by the storage conditions that the product is subject to and in light of the fact that these conditions are beyond the control of RM Curtis, it is our position that:

A decision to use the products supplied beyond the best before end date stated may be taken at the sole discretion of the customer.

RM Curtis is not in a position to advise customers on a decision to use the products supplied beyond the best before date stated, and any such decision should be made by the customer.

RM Curtis accepts no liability or responsibility for loss or damage resulting from the use of goods beyond the best before end date stated.

	Validity			
Version Number 3				
	Approval or	n behalf of RM Curtis & Co	Ltd	
Specification	Prepared by		Approved version 3 by	
Name	Edita Critoph		Florina Brooks	
Position	Specifications Technologist		Head of Technical & QA	
Date	03/01/2020		03/01/2020	

The specification approval and countersign feature is an internal tool which facilitates the monitoring and continuous improvement of the documents held. A specification shall be considered valid provided this is indicated by at least one representative of RM Curtis & Co Ltd. The validity of a specification is not contingent on secondary approval.

Approval on behalf of the customer / Supplier		
Name		
Position		
Date		

This specification shall be considered to be acceptable to all parties in the event that no dispute is raised within a 14 day period of submission.

Document Control

From time to time, updates and improvements may be made to the formatting of the specification template. These updates may include logos, contact details, syntax and other features which do not influence product quality or the specification agreement between RM Curtis & Co Ltd and its customers. Any such changes will not result in a new specification version number, but may be reflected in the document control parameters detailed below.

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