




68 Castleham Road, Castleham Industrial Estate, St Leonards on Sea, East Sussex. TN38 9NU

<b>PRODUCT TITLE:</b>	<b>TERIYAKI SAUCE [GF]</b>
<b>BRAND:</b>	<b>B D Foods</b>
<b>PACK SIZE:</b>	<b>1.3kg</b>
<b>SALEABLE UNIT:</b>	<b>4 x 1.3kg</b>
<b>PRODUCT CODE:</b>	<b>BRF.2800</b>
<b>COUNTRY OF MANUFACTURE</b>	<b>UNITED KINGDOM</b>

ORGANOLEPTIC STANDARD	
<b>APPEARANCE</b>	Smooth viscous sauce.
<b>AROMA</b>	Salty.
<b>COLOUR</b>	Dark reddish brown.
<b>FLAVOUR</b>	Rich salty meaty teriyaki.
<b>TEXTURE</b>	Smooth.

PRODUCT INGREDIENT LIST	ALLERGEN INFORMATION	ADDITIVES PRESENT
<b>Sugar, Soy Sauce (water, soybeans, salt, spirit vinegar), Water, Honteri Mirin Seasoning (glucose syrup, water, spirit vinegar, fermented rice extract [water, rice, alcohol, salt, acidity regulator {citric acid}, sugar, spirit vinegar, acidity regulator [phosphoric acid], cane molasses), Modified Maize Starch, Rice Vinegar, Gravy Browning (water, colour [sulphite ammonia caramel], salt), Salt, Acidity Regulator (Lactic Acid).</b>	<b>Soy</b>	Citric Acid: E330
		Phosphoric Acid: E338
		Modified Maize Starch: E1422
		Sulphite Ammonia Caramel: E150d
		Lactic Acid: E270

FINAL PRODUCT TEST PARAMTERS [FREQUENCY: EACH BATCH]				
Acidity %: <b>1.14 – 1.39</b> [Method: Titration]	Salt %: <b>4.80 – 5.87</b> [Method: Titration]	TSS% [RI]: <b>45.0 – 56.0</b> [Method: Refractometer]	pH: <b>3.80 – 4.20</b> [Method: pH meter]	Viscosity: <b>n/a</b> [Method: Bostwick consistometer]

<b>SHELF LIFE / STORAGE UNOPENED</b>	365 days from production date. Ambient-stable product. Store in a cool, dry place.
<b>SHELF LIFE / STORAGE AFTER OPENING</b>	Keep refrigerated and use within 28 days.
<b>SHELF LIFE / STORAGE AFTER DEFROSTING</b>	n/a
<b>COOKING INSTRUCTIONS</b>	n/a

NUTRITIONAL INFORMATION			MICROBIOLOGICAL STANDARD		
Nutritional Data (Calculated using Nutricalc)		Typical values per 100g	Test	Target (cfu/g)	Reject (cfu/g)
ENERGY	kJ	814	TVC	<1,000	>10,000
	kcal	192			
FAT of which saturates	(g)	0.0	Enterobacteria	<10	>100
	(g)	0.0			
CARBOHYDRATE of which sugars	(g)	47.4	Salmonella spp	Absent in 25 g	Present in 25 g
	(g)	37.2			
PROTEIN	(g)	0.8	Listeria spp	Absent in 25 g	Present in 25 g
FIBRE	(g)	0.2	Yeasts	<500	>2,000
SALT Sodium equivalent	(g)	5.2	Moulds	<500	>2,000
	(mg)	2047			

<b>PACKAGING DETAILS</b>	The product is packed into food grade rigid polypropylene containers which are fitted with a heat induction tamper evident seal and cap. Finished units are packed within a sealed cardboard box. Printed labels* are affixed to units and boxes.
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<b>PRODUCT DETAILS GIVEN ON LABEL (copy of case label)</b>	<div style="border: 1px solid black; padding: 5px;"> <p><b>2800 J</b> <b>TERIYAKI SAUCE [GLUTEN FREE]</b> <b>4 x 1.3kg e</b></p> <p><small>INGREDIENTS: Sugar, Soy Sauce (water, soybeans, salt, spirit vinegar), Water, Honteri Mirin Seasoning (glucose syrup, water, spirit vinegar, fermented rice extract (water, rice, alcohol, salt, acidity regulator (citric acid), sugar, spirit vinegar, acidity regulator (phosphoric acid), cane molasses), Modified Maize Starch, Rice Vinegar, Gravy Browning (water, colour (sulphite ammonia caramel), salt), Salt, Acidity Regulator (Lactic Acid).</small></p> <p><small>Allergy Advice: For allergens, see underlined ingredients</small></p> <p><b>Best Before: 23/11/19</b> <b>Batch: 23.11.18</b></p> <table border="1" style="font-size: small;"> <thead> <tr> <th>NUTRITION</th> <th>Typical values per 100g</th> </tr> </thead> <tbody> <tr> <td>Energy</td> <td>814 kJ / 192 kcal</td> </tr> <tr> <td>Fat</td> <td>0.0 g</td> </tr> <tr> <td>of which saturates</td> <td>0.0 g</td> </tr> <tr> <td>Carbohydrate</td> <td>47.4 g</td> </tr> <tr> <td>of which sugars</td> <td>37.2 g</td> </tr> <tr> <td>Protein</td> <td>0.8 g</td> </tr> <tr> <td>Salt</td> <td>5.2 g</td> </tr> </tbody> </table> <p style="text-align: center;"><b>Store in a cool, dry place. Refrigerate after opening and use within 28 days.</b></p>  </div>	NUTRITION	Typical values per 100g	Energy	814 kJ / 192 kcal	Fat	0.0 g	of which saturates	0.0 g	Carbohydrate	47.4 g	of which sugars	37.2 g	Protein	0.8 g	Salt	5.2 g
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<b>PRODUCT PHOTOGRAPH</b>	<p><b>Company contact details may be preprinted onto label</b></p> <p><b>*Information given is compliant with current labelling legislation and includes all or some of – product name, list of ingredients, declared weight, allergy advice, lot code, durability date, nutrition information, company contact address, cooking instructions, storage instructions</b></p>																




ALLERGEN AND INTOLERANCE INFORMATION			
	CONTAINS		CONTAINS
<u>Peanuts</u> or their derivatives	NO	<u>Lupin</u> or their derivatives	NO
<u>Tree Nuts</u> or their derivatives	NO	<u>Molluscs</u> or their derivatives	NO
<u>Eggs</u> or their derivatives	NO	<u>Gluten</u> or their derivatives	NO
<u>Milk</u> or their derivatives	NO	<u>Wheat</u> or their derivatives	NO
<u>Mustard</u> or their derivatives	NO	<u>Rye</u> or their derivatives	NO
<u>Crustaceans</u> or their derivatives	NO	<u>Barley</u> or their derivatives	NO
<u>Fish</u> or their derivatives	NO	<u>Spelt</u> or their derivatives	NO
<u>Soybeans</u> or their derivatives	YES	<u>Oats</u> or their derivatives	NO
<u>Celery</u> or their derivatives	NO	<u>Garlic / onion</u>	NO
<u>Sesame</u> seeds or their derivatives	NO	<u>Genetically modified ingredients</u>	NO
<u>Sulphur</u> dioxide and sulphites [>10mg/kg]	NO	<u>Irradiated spices / herbs</u>	NO

SUITABLE FOR	YES / NO	COMMENTS
Vegetarians	YES	
Vegans	YES	
Coeliacs	YES	
Lactose intolerants	YES	
Kosher	Not certified	
Halal	Not certified	
Halal diet	NO	

- The foodstuff, packaging and label (as appropriate) conform to all relevant UK and EU legal requirements at the time of supply.
- The product is prepared, processed, packaged and handled under strict hygiene conditions consistent with the principles of good manufacturing practice.
- The product has not been irradiated.
- The contents of this specification are confidential and should not be disclosed to a third party without approval of B D Foods Ltd

Issue date	Issue	Issued by	Reason for revision
13 <sup>th</sup> December 2018	C	Ildiko Szucs	General update and review, new document format

Approved By BD Foods Ltd			
Name: Ildiko Szucs	Signature: 	Position: Senior QA Technologist	Date: 13 <sup>th</sup> December 2018

Approved By CUSTOMER			
Name:	Signature:	Position:	Date:

Please return signed copy to [sue.kitchen@bdfoods.co.uk](mailto:sue.kitchen@bdfoods.co.uk) or [ildiko.szucs@bdfoods.co.uk](mailto:ildiko.szucs@bdfoods.co.uk). Specification is assumed accepted if BD Foods Ltd does not receive back a signed copy within 14 days after request.