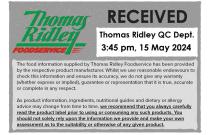
Changed May 15, 2024 13:04 **Reviewed** May 15, 2024 13:04

Erudus ID 04730fa949f946e2bbd85db1ecbb447f

Version 2.0







Cinnamon Swirl

Cinnamon Swirl

PRODUCT DESCRIPTION

Frozen pre-proved Danish pastry swirl with a cinnamon filling, topped with glaze.

Brand	Lantmannen Unibake
Manufacturer Product Code	80513
Product Type	Food
Product Category	Pastry
Storage Type	Frozen
Erudus ID	04730fa949f946e2bbd85db1ecbb447f
Specification Type	Bakery Products



Outer Case GTIN

05701536805132











INGREDIENTS

Ingredient Declaration

DOUGH: WHEAT Flour (with Calcium, Iron, Niacin, Thiamin), Vegetable Margarine (Palm Oil, Rapeseed Oil, Water, Emulsifier (E471), Salt, Acidity Regulator (E330), Flavouring), Water, Yeast, Egg (EGG, Salt), Sugar, Improver (WHEAT Flour). FILLING: Vegetable Margarine (Palm Oil, Rapeseed Oil, Water, Coconut Oil, Salt, Emulsifier (E471), Acidity Regulator (E330), Flavouring), Sugar, Water, Custard Powder (Sugar, Modified Potato Starch, Whey Powder (MILK), Skimmed MILK Powder, Coconut Oil, Stabilisers (E404, E450iii, E339ii, E451i), Glucose Syrup, Flavouring, Colour (E160aiii), Salt, MILK Protein), Sugar Syrup, Cinnamon (0.5%), WHEAT Flour, Cane Sugar Syrup.

TOPPING: Ready Glaze (Water, Glazing Agent (E953), Sugar, Gelling Agent (E406), Acidity Regulator (E330), Preservative (E202)). ICING: (Sugar, Water, Glucose Syrup).

ALLERGENS

Product Contains:Celery/CeleriacNoCereals Containing GlutenYesBarleyNoOatsNoRyeNoWheat (including Spelt and Khorasan)YesCrustaceaNoEggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May ContainAlmond nutsMay Contain
Celery/CeleriacNoCereals Containing GlutenYesBarleyNoOatsNoRyeNoWheat (including Spelt and Khorasan)YesCrustaceaNoEggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May Contain
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OatsNoRyeNoWheat (including Spelt and Khorasan)YesCrustaceaNoEggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNustardNoMust (Tree)May Contain
Wheat (including Spelt and Khorasan)YesCrustaceaNoEggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May Contain
CrustaceaNoEggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May Contain
EggsYesFishNoLupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May Contain
Fish No Lupin No Milk Yes Molluscs No Mustard No Muts (Tree) No May Contain
LupinNoMilkYesMolluscsNoMustardNoNuts (Tree)May Contain
MilkYesMolluscsNoMustardNoNuts (Tree)May Contain
MolluscsNoMustardNoNuts (Tree)May Contain
Mustard No Nots (Tree) May Contain
Nuts (Tree) May Contain
Almond nuts May Contain
Brazil nuts No
Cashew nuts No
Hazelnuts May Contain
Macadamia (Queensland) nuts
Pecan nuts May Contain
Pistachio nuts No
Walnuts May Contain
Peanuts No
Sesame Seeds No
Soybeans No
Sulphur Dioxide and Sulphites No
Risk Source:
Additional Allergen Information
May contain traces of nuts.
SUPPLEMENTARY INGREDIENT INFORMATION
Palm Oil Yes
Hydrogenated Vegetable Oil/Fat No
GM Protein/DNA No
ADDITIVES
Product Contains:
Artificial Antioxidants No
Artificial Colours No
Artificial Flavour Enhancers No
100
Artificial Flavourings Yes

NUTRITIONAL INFORMATION

DIET SUITABILITY

Vegan Diet

Halal Diet

No

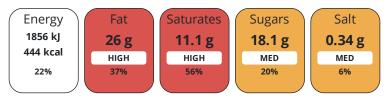
Suitable for

Vegetarian Diet

Kosher Diet

Suitable for

No



of your reference intake.

Typical values per 100g/ml : Energy 444kcal / 1856kJ

Nutrient	per 100g	RI per 100g	per 86.8g serving	RI per 86.8g serving
Energy (kJ)	1856 kJ	22%	1611 kJ	19%
Energy (kcal)	444 kcal	22%	385.4 kcal	19%
Fat	26 g	37%	22.6 g	32%
of which Saturates	11.1 g	56%	9.6 g	48%
of which Mono-unsaturates	10.02 g		8.7 g	
of which Polyunsaturates	3.65 g		3.2 g	
Carbohydrate	46.5 g	18%	40.4 g	16%
of which Sugars	18.1 g	20%	15.7 g	17%
Fibre	0.8 g		0.7 g	
Protein	5.7 g	11%	4.9 g	10%
Salt	0.34 g	6%	0.3 g	5%
Sodium	137 mg		118.9 mg	
Serving Size			86.8 g	

SUPPLEMENTARY NUTRITIONAL INFORMATION

HANDLING & STORAGE INFORMATION

Directions For Use

Bake for 18 minutes at 190°C. Eat on day of baking.

Storage Instructions

Keep frozen at -18°C or below.

 Shelf Life from Time of Production
 365 Days

 Exempt From Shelf Life Labelling
 No

ACCREDITATIONS/ CERTIFICATIONS/ ASSURANCE SCHEMES

BRCGS Certified Roundtable of Sustainable Palm Oil (RSPO)

Other Accreditation

ORIGIN

Product Country of Origin/Place of United Kingdom

Provenance

Additional Origin Details

N/A

PRODUCT CHARACTERISTICS

Standards Testing

 Do you undertake trend analysis of microbiological results?
 Yes

 Is shelf life testing undertaken?
 Yes

Microbiological Standards

Organism	Description	Frequency	Target	Maximum	Sample (g or ml)
Bacillus Cereus (cfu/g or ml)		Every 6 months	<10	1000	86.5
Coliforms (cfu/g or ml)		Every 6 months	<10	10	86.5
Listeria SPP (cfu/g or ml)		Every 6 months	=0	0	86.5
Staphylococcus Aureus (cfu/g or ml)		Every 6 months	<20	1000	86.5
Total Viable Count (TVC) (cfu/g or ml)		Every 6 months	<1000	10000	86.5
Salmonella (cfu/g or ml)		Every 6 months	<0	1000	86.5
Yeast (cfu/g or ml)		Every 6 months	<1000	1000	86.5
Moulds (cfu/g or ml)		Every 6 months	<1000	1000	86.5

Physical Standards

Test	Description	Frequency	Target	Range	Sample (g or ml)
Dimensions Height (mm)		Every Batch	=22.5	15 to 30	86.5
Weight (g)		Every Batch	=86.5	79.5 to 94.5	86.5

CONFIGURATION

Case Configuration	
Total Quantity of Inner Components in Outer Case	48 Units
Is the Outer Case Splittable?	No
Inner Pack Configuration	
Count per Inner Component	12
PRODUCT WEIGHTS Inner Component	
Variable Weight Consumer Item	Yes
Outer Case	
Outer Case Gross Weight	4.77 kg
Outer Case Net Weight	4.43 kg
PRODUCT DIMENSIONS Inner Component	
Inner Component Depth	680 mm
Inner Component Width	790 mm
Inner Component Height	0 mm
Outer Case	
Outer Case Depth	393 mm
Outer Case Width	293 mm
Outer Case Height	136 mm
PALLET INFORMATION	
Quantity of Cases Per Pallet Layer	10 Cases

PACKAGING

Pallet Gross Weight

Pallet Height

Inner Component Packaging

Quantity of Layers Per Pallet

Quantity of Cases Per Pallet

Туре	Materials	Weight	Recycled Plastic %	Recyclable	Returnable	Composite
Bag	Plastic	18 g	- %	No		

11 Layers

110 Cases

1.66 MTR

550 kg

Outer Case Packaging

Туре	Materials	Weight	Recycled Plastic %	Recyclable	Returnable	Composite
Tape	Plastic	2 g	- %			
Case	Paper/Cardboard	286 g	- %			
Label	Paper/Cardboard / Paper	3 g	- %			

Transport Packaging

Туре	Materials	Weight	Recycled Plastic %	Recyclable	Returnable	Composite
Pallet Wrap	Plastic	706 g	- %			
Label	Paper/Cardboard	2 g	- %			
Pallet	Wood	25000 g	- %			

OTHER INFORMATION

Manufacturer Comments

N/A

CONTACT INFORMATION Address

Lantmannen Unibake

Maidstone Road

Kingston

Milton Keynes

MK10 0BD

England

P: (Phone) 07780837112

Technical Contact

Inesa Jegoroviene Senior Specifications Technologist inesa.jegoroviene@lantmanen.com

P: (Phone) 07885418956

Complaints Contact

Ursula Jaillet Technical Coordinator ursula.jaillet@lantmannen.com

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