Ambassador Cooked Meats Ltd.



The finest quality cooked ham manufactures Tel: 01268 726266 Fax: 01268 726036

PRODUCT SPECIFICATION

PRODUCT NAME	COOKED HONEY ROASTED GAMMON HAM 100%		
Product Description:	An oval shaped, light pink coloured cooked ham honey roasted, meat content not less than 100%		
Ingredient List:	Whole pork leg, Dried Glucose Syrup, Salt, Emulsifier, E450 & E451, Pork bouillon, Sugar, Yeast Extract, Antioxidant E301, Preservative E250, Stabiliser E415, Honey.		
Delivered Shelf Life:	Sliced (Vacuum) = 27 days Sliced (M.A.P) = 20 days Joints (Vacuum) = 27 days		
Product Coding:	Outer label with Ingredients, Batch code, Use by date, Product net weight		
Storage Conditions:	Keep refrigerated <5C. Use within 4 days of opening.		
Product Packs / Units	Various weights on joints / Sliced set weights to customer requirements.		
EC Number	PM 008		

NUTRITION INFORMATION Units expressed as g per 100g unless otherwise stated

Nutrition Information	Typical Values per 100g	
Energy	558 Kj 133 Kcal	
Fat	5.6g	
Of which: Saturates	2.1g	
Mono-unsaturates	2.7g	
Poly-unsaturates	0.6g	
Trans Fatty Acids	<0.1g	
Carbohydrates	<0.1g	
Of which: Sugars	0.6g	
Protein	20.0g	
Ash	3.0	
Fibre	<0.5	
Sodium	0.77g	
Salt	1.92g	

MICROBIOLOGICAL STANDARDS

Microbiological Analysis	TARGET	UNACCEPTABLE
Aerobic Colony Count	<1x 10 ⁴	>1x 10 ⁵
Coliforms	<1x 10 ²	>1x 10 ⁵
E.Coli	<10	>10
Staph aureus	<20	>20
Listeria spp	<10	>10

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ALLERGEN INFORMATION, DIETRY CLAIMS AND ADDITIVES

Allergen: is this product free from	Yes	No	Comments
Nuts and Nut derivatives	Υ		
Sesame or Sesame derivatives	Υ		
Shellfish or Shellfish derivatives	Υ		
Gluten (from cereals – wheat, oats etc.)	Υ		
Crustaceans	Υ		
Molluscs	Υ		
Celery	Υ		
Mustard	Υ		
Lupin	Υ		
Egg and derivatives	Υ		
Milk and derivatives	Υ		
Lactose	Υ		
Soya and derivatives	Υ		
Fish and derivatives	Υ		
Sulphur Dioxide & Sulphites >10mg/Kg or	Υ		
10mg/litre expressed as SO ₂			
Additives: is this product free from	Yes	No	Comments
Beef and Beef derivatives	Y	-	
Beef and Beef derivatives Pork and Pork derivatives		N	
Beef and Beef derivatives Pork and Pork derivatives All additives	Y	N N	E451, E407, E415
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours	Y		E451, E407, E415
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours	Y	N	
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives	Y		E451, E407, E415 E250
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates	Y	N N	E250
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt	Y	N	
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine	Y Y Y	N N	E250
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin	Y Y Y Y Y	N N N	E250 Salt
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for	Y Y Y	N N N	E250
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians	Y Y Y Y Y	N N N No	E250 Salt
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians Lacto Vegetarians	Y Y Y Y Y	N N N No N	E250 Salt
Beef and Beef derivatives Pork and Pork derivatives All additives All added colours All added flavours All preservatives MSG and Glutamates Added Salt Caffeine Ingredients of GM Origin Dietary Claims: is this product suitable for Vegetarians	Y Y Y Y Y	N N N No	E250 Salt

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FINISHED PRODUCT STANDARDS

Appearance	Fully Cooked Ham and reacted from two sentemination or demand to		
	Fully Cooked Ham and roasted, free from any contamination or damage to product.		
Texture			
	Firm but tender and free from gristle.		
Aroma			
	Typical of cooked ham, free from any un wanted odours.		
Flavour			
	Typical of cooked honey roasted ham, free from any taints.		
Foreign Body Control	Foreign body, glass, brittle plastic and ceramics inspections carried out according to risk assessment and records kept of all checks made.		
Usage Instructions	Product is ready to eat after removing the packaging.		
	For joints, slice or cut to desired size before consuming.		
14 : 15 : :: 0 : 1			
Metal Detection Control (CCP5)	7.0mm Ferrous 7.0mm Non-Ferrous 8.0mm Stainless Steel		

PRODUCT PACKAGING INFORMATION

Primary / Food contact Packaging Material	Shrink bags for full and half joints & Packaging trays & films for Slices Or vacuum pouches for slices. Half joints Sliced			
Full joints	Full joints Half joints			

DISTRIBUTION

Distribution Temperature	$0 - 5^{\circ}$ C
Storage Temperature (unopened & opened)	$0 - 5^{\circ}$ C

LEGISLATION

This product complies with all current UK and EEC legislation where appropriate and applicable (including the Food Safety Act 1990 and amendments, Weights and Measures Acts, Trade Description Acts and Consumer Acts).

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