

spec 034.docx



Aspall Harry Sparrow Suffolk Cyder

Produced by the process of yeast fermentation of chaptalised apple juice reconstituted from concentrate (chaptalisation is the addition of fermentable sugars (Sucrose / Glucose), to the juice, to increase alcohol level of the fermented cyder). The Juice is sourced from culinary & desert (collectively known as "cull" and having low levels of polyphenol) And traditional bittersweet apples.

On completion of fermentation, the cyder is racked off the sedimented yeast and allowed to settle in temperature-controlled storage conditions. Sulphur dioxide [preservative / antioxidant] is used throughout the fermentation and storage stages to prevent the growth of unwanted microbes which might adversely affect the flavour. The "cull" and bittersweet cyders are blended together and the blend adjusted for acidity levels and residual sugar, Muscovado sugar is added, before being cross-flow filtered and adjusted for final preservative / antioxidant in order to protect the cyder from microbial spoilage and oxidation once bottled. The final addition may include both sulphur dioxide and ascorbic acid.

The filtered cyder is either or bottled / kegged at the Aspall site on the company's own filling lines. Product sterility is achieved by membrane filtration.

The packaged cyder is clear and bright, free from cloud or any suspended foreign matter and does not contain any artificial colour or flavours.

Product Composition			
Material		Country of Origin	Use(s)
Water		United Kingdom	Main ingredient
Apple Juice		United Kingdom	Main ingredient
Apple Juice (from concentrate)		Europe	Main ingredient
Sucrose (liquid sugar)		United Kingdom	Main ingredient Sweetener
Glucose syrup	And/Or	United Kingdom	Main ingredient Sweetener
Malic Acid		South Africa	Main Ingredient Use to raise acidity
Carbon Dioxide		United Kingdom	Main ingredient Carbonation
Muscovado Sugar		ACP region	Sweetener
Ascorbic acid		United Kingdom	Antioxidant
Pottasium Metabisulphite		United Kingdom	Preservative / Antioxident

Ingredients declaration as seen on label (Sucrose only)

Water Apple Juice Sugar Apple Juice (from concentrate) Muscovado Sugar Acid: Malic acid Antioxidant: Ascorbic Acid Antioxidant: Potassium Metabisulph

Ingredients declaration as seen on label (Sucrose and Glucose)

Water Apple Juice Glucose Syrup Apple Juice (from concentrate) Sugar Muscovado Sugar Acid: Malic acid Antioxidant: Ascorbic Acid Antioxidant: Potassium Metabisulphite

Processing Aids		
Material	Use(s)	Comments
Uvaferm BC (Wine yeast, dried)	Added to control fermentation of sugars into alcohol	Removed by filtration before final packaging
Fermaid K	Yeast nutrient	Metabolised by the yeast during fermentation
Diammonium Phosphate	Yeast nutrient	Metabolised by the yeast during fermentation
GoFerm	Yeast nutrient	Metabolised by the yeast during fermentation
Zinc Sulphate	Yeast nutrient	Metabolised by the yeast during fermentation
Endozym Ultra F	Added to break down pectin and other carbohydrates	Metabolised by the yeast during fermentation
Zetolite 63 (Copper)	Purify agent	Removed by filtration before final packaging

Document Owner	Issue Date	Dago 1 of 4
Technical compliance manager	05/01/2023	Page 1 of 4



Analytical Standards						
Parameter	Method	Minimum	Target	Maximum	Frequency of analysis	
Alcohol (% v/v)	Distillation / GC	4.1%	4.6%	5.1%	Every batch	
Acidity (as Malic Acid)	Titration	0.29%	0.32%	0.35%	Every batch	
Specific Gravity	Density meter	1.0115	1.0125	1.0135	Every batch	
Total Sulphur Dioxide (mg/l)	Ripper titration			200	Every batch	
Free Sulphur Dioxide (mg/l)	Ripper titration	25	40	55	Every batch	
рН	pH Meter	3.3	3.6	3.9	Every batch	
Carbon Dioxide (g/l) bottle	Corning Analyser	4.4	4.7	5.0	Every batch	
Carbon Dioxide (g/l) keg	Corning Analyser	3.8	4.25	4.5	Every batch	
Ascorbic Acid	Test strips			800ppm	Every batch	
Pesticide Residue	External analysis	Less than EU MRL's Once			Once per year	

Microbiological Standards						
Parameter	Method	Target (CFU/500ml)	Frequency of analysis			
Yeasts, Moulds, Bacteria	WL Agar	<1Y, <1M, <10B	Each batch			

Organoleptic Standards					
Parameter	Standards	Frequency of analysis			
Colour	Mid-golden	Every Load			
Flavour	Clean, pronounced aroma of bittersweet apples, with floral and cedar wood overtones. Initially mellow with medium sweetness, and attractive rounded palate. Light acid balance, with pleasant astringency especially on the finish.	Every Load			

Filtration		
	Filter Type	Filter Spec
Pre-filler	0.45 micron absolute membrane	0.45 micron

Nutritional Data						
Typical Values			Per 100ml of Product	Analytical / Calculated		
France		kJ	214	Calculation		
Energy		kcals	51	Calculation		
Fat	Total	g	<0.5	Analytical		
	of which saturates	g	<0.1	Analytical		
Carbobydrata	Total	g	4.4	Analytical		
Carbohydrate	of which sugars	g	3.1	Analytical		
Protein		g	<0.5	Analytical		
Sodium		mg	3	Analytical		
Salt		g	0.0075	Calculation		

Document Owner	Issue Date	Dage 2 of
Technical compliance manager	05/01/2023	Page 2 of 4



Suitability			
This product is:	Yes	No	Details
Suitable for Vegans	Yes	No	
Suitable for Coeliacs	Yes	No	
Suitable for Kosher	Yes	No	Not certified
Suitable for Halal	Yes	No	Not certified

Shelf Life	
Shelf life of bottled product (Best Before):	2 years
Shelf life of Kegged product (Best Before):	9 months [Once opened : Store in a cool ambient
	environment and use within 28 days.]

GMO Declaration

All raw materials and processing aids used in production of this product are sourced from non-genetically modified ingredients and have not been exposed to such modification.

Aspall actively avoid the use of GM materials in their product range and stipulate with their suppliers that all food ingredients and products must not contain any genetically modified organisms or be produced from any genetically modified organisms.

Food Tolerance Data					
This product is Free From:			No	Deta	ails
Cereals containing gluten (i.e. wheat, barley, rye, oats, spelt and					
kamut)		\checkmark			
Crustaceans (i.e. prawns, crab, lobster)		\checkmark			
Molluscs (i.e. mussels / oysters)		\checkmark			
Eggs (and egg derivatives i.e. Albumen, lysozym)		\checkmark			
Fish (and fish derivatives)		\checkmark			
Milk (and milk derivatives i.e. casein)		\checkmark			
Soya (and derivatives)		\checkmark			
Mustard (Mustard seed and derivatives i.e. musta	ard flour / mustare	√ k			
oil)		•			
Sulphites (E220-E228) >10 mg/kg			\checkmark	Con	tains sulphur
					ide preservative /
				anti	oxidant
Lupin (and derivatives)		\checkmark			
Celery / Celeriac (and derivatives)		\checkmark			
Peanuts (and derivatives, including oils)		\checkmark			
Nuts (tree nuts i.e. almonds, hazelnut, walnut, br	•	\checkmark			
macadamia) (and derivatives, including unrefined	l nut oils)	•			
Sesame (Sesame seed and derivatives, including of	oils)	\checkmark			
Yeast and Yeast Derivatives			\checkmark	To f	erment apple juice
Added Sugar			\checkmark	To a	id fermentation &
				swe	eten
Colours (Artificial and Natural)					
Artificial Flavours					
Document Owner	Issue Date				
Technical compliance manager 05/01/2023					Page 3 of 4



Packaging

The Filtered Cyder is packed into:-330, 500 ml glass bottles. 30L plastic or 30 & 50 L Steel Kegs.

All packaging is compliant with EU1935/2004 Materials and articles intended to come into contact with food and EU 10/2011 Food contact plastics regulation.

Traceability

Glass - Traceability information is located on the Label on each Pallet - . Individual Pallets can be traced back to Raw material delivery Via the SSCC No. Or by the coding on the neck of the Bottle

Kegs - Traceability information is located on the Label on each Pallet - . Individual Pallets can be traced back to Raw material delivery Via the Pallet ID No 28xxxxxxx. Or by the coding printed on the KEG Collar

The Batch ID (37xxxxxx) Or production date are also available on the Pallet Labelling .

Document Owner	Issue Date		Page 4 of 4
Technical compliance manager	05/01/2023		