	<b>DOMAIN: QUALITY MANAGEMENT SYSTEM</b>
	<b>REF N°: R3.6.2.W029</b>
	<b>TITLE: Tartare Sauce</b>

## Product Specification

<b>Product Code</b>	SKSAT029/0200 Retail 200g SASAT029/0032 Sachet 80 x 32ml
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<b>General Product Description</b>	A smooth, creamy sauce jam-packed with coarsely-chopped gherkins and capers.
<b>Visual Appearance &amp; Colour</b>	A creamy mayonnaise with diced green gherkins and sandy green coloured capers throughout
<b>Product Flavour</b>	A rich mayonnaise flavoured with gherkins and capers
<b>Product Aroma</b>	Slight acidic aroma
<b>Product Texture</b>	A smooth, creamy sauce surrounding coarsely chopped crunchy gherkins and soft capers


<b>Name of the food:</b> Legal Name / <b>Customary Name</b> / Descriptive Name ( <i>highlight as appropriate</i> )	Tartare Sauce
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<b>List of Ingredients (including QUID and allergy / intolerance information):</b>	Rapeseed Oil, Free Range Pasteurised Whole <b>Egg</b> (10%), Capers (8%) (Capers, Water, White Wine Vinegar, Salt), Gherkins (8%) (Gherkins, Distilled Malt Vinegar (from <b>Barley</b> ), Salt, Water, Acid: Acetic Acid), Spirit Vinegar, Unrefined Raw Cane Sugar, Sea Salt, <b>Mustard</b> Flour, Preservative: Sorbic Acid.
--	--

<b>Country of Origin:</b>	UK
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Ingredient	Country of Origin
Rapeseed Oil	UK, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Australia, Denmark and Uruguay.
Egg	UK
Capers	Manufactured in Spain
Capers	Morocco, Turkey
Water	EU
White Wine Vinegar	EU
Salt	Spain
Gherkins	UK manufactured
Gherkins	India
Distilled Malt Vinegar	UK
Salt	Israel, India
Water	UK
Calcium Chloride	India
Acetic Acid	UK

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<i>Sulphur Dioxide</i>	<i>India</i>
Spirit Vinegar	Netherlands, Germany, UK
Unrefined Raw Cane Sugar	Mauritius
Sea Salt	Israel
Mustard flour	USA, Canada
Sorbic Acid	China

### Additives / E Number

#### Details of all E numbers / additives, including even if non declarable


E Number	Name	Function	Declarable in finished product?	Present in which ingredient
535	Sodium Ferrocyanide	Anti caking Agent	No	Salt in Capers
300	Ascorbic Acid	Antioxidant	No	Capers
509	Calcium Chloride	Firming Agent	No	Capers
535	Sodium Ferrocyanide	Anti caking Agent	No	Gherkins
509	Calcium Chloride	Firming Agent	No	Gherkins
260	Acetic Acid	Acid	Yes	Gherkins
220	Sulphur Dioxide	Preservative	No <10ppm	Gherkins
220	Sulphur Dioxide	Sugar Extraction	No <10ppm	Unrefined Raw Cane Sugar
200	Sorbic Acid	Preservative	Yes	N/A

#### Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
<b>pH</b>	3.35	3.1	3.6
<b>TSS (%)</b>	N/A	N/A	N/A

*Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.*

#### Microbiological Standards:

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	<b>SATISFACTORY</b>	<b>ACCEPT</b>	<b>UNSATISFACTORY</b>
<b>TVC @ 30°C</b>	<500	<10,000	>10,000
<b>ENTEROBACTERIACEAE</b>	<20	<100	>100
<b>E COLI</b>	<10	<10	10
<b>STAPH. AUREUS</b>	<20	<20	20
<b>YEASTS</b>	<100	<500	>500
<b>MOULDS</b>	<100	<500	>500
<b>*SALMONELLA</b> <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

*ND: Not detected*

*D: Detected*

*Random samples are sent to an external UKAS lab for microbiological examination.  
Product is not positively released to the customer on micro data*


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**MANUFACTURING PROCESS**

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's


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**NUTRITIONAL STANDARDS:**

*Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.*

	<b>NUTRIENT CONTENT PER 100g</b>	<b>NUTRIENT CONTENT PER 100ml</b>	<b>METHOD OF CALCULATION:</b>
<b>ENERGY (KCAL)</b>	619	644	NUTRICALC
<b>ENERGY (KJ)</b>	2546	2648	NUTRICALC
<b>FAT (g)</b>	67.0	70.0	NUTRICALC
<b>SATURATED FAT (g)</b>	4.7	4.9	NUTRICALC
<b>AVAILABLE CARBOHYDRATE (g)</b>	2.2	2.3	NUTRICALC
<b>SUGAR (g)</b>	1.6	1.6	NUTRICALC
<b>FIBRE (g)</b>	0.2	0.2	NUTRICALC
<b>PROTEIN (g)</b>	1.5	1.6	NUTRICALC
<b>SALT (g)</b>	1.9	1.9	NUTRICALC

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DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W029**

TITLE: **Tartare Sauce**

**FOOD INTOLERANCE INFORMATION:**

*The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.*

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	Distilled Malt Vinegar is derived from barley. Level of gluten <20ppm and is declarable as 'Gluten Free'.
Crustaceans and products thereof	YES	
Eggs and products thereof	NO	Free Range Pasteurised Whole Egg
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	NO	Mustard Flour
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO <sub>2</sub>	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	YES	
Fruit and Fruit Derivatives	YES	
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Capers, Gherkins
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	

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TITLE: **Tartare Sauce**

Additives	NO	E200, E220, E330, E260, E535, E220
Preservatives	NO	Sorbic Acid
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	


IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

**Nut Information:**

*Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.*

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**GM INFORMATION:**

*The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.*


	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)?  Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?  Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material?  Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients?  Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients?  Identify any such processing aids or additives	NO

**Shelf Life & Storage Conditions**

<b>Shelf life from date of manufacture:</b>	200g = 7 months 32ml = 6 months
<b>Minimum Life on Receipt</b>	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
<b>Storage Conditions:</b>	Store in a cool place, away from direct sunlight.
<b>Shelf life once opened:</b>	Once opened refrigerate and consume within:  RETAIL: 6 weeks and by best before end date.  SACHETS: Not applicable
<b>Special Instructions:</b>	

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**Pack Weight / Volume Available:**

*Product filled according to Average Weight Legislation.*


Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
200g / 214ml	200g	191g	182g	6	2.5kg
32ml	30g	27.3g	24.6g	80	2.6kg


**Coding on Primary packaging (single unit)**

	<b>Retail Jar</b>	<b>Sachet</b>
Method	Ink jet onto lid	Ink jet onto pack
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on back of pack
Barcode number on unit	5060092690515	5060092695114

**Coding on Secondary Packaging (retail glass single case only)**

	<b>Retail glass single case only</b>	<b>Sachet Single case only</b>
Method	Printed on outer case label	Printed on outer case label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04/2008 L7107
Position on unit	Printed centrally on outer case label	Printed centrally on outer case label
Outer case barcode	5060092690904	5060092697897 (Box of 80 sachets only)

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	<b>TITLE: Tartare Sauce</b>

## Packaging

**Primary = 200g / 8oz Glass Jar**


Description	Dimension	Material	Colour	Weight
Glass Jar	Height 98.7mm Largest diameter: 66.8mm	Soda Lime Silica Glass	White flint / clear	150g
Metal Lid	Largest diameter: 65mm Height: 15mm	Coated Tinfoil, with PVC adhesive lacquer and Silicone modified, sodium bicarbonate based PVC plastisol sealant compound.	Raspberry with white 'Stokes' logo	13g
Label	Length = 203mm Height = 56mm	Paper	Multi coloured	1g
Perforated Tamper Band	Applied to lid and neck of jar	PVC Plastic	Clear	1g

**Primary = Sachet 32ml**

Description	Pack Dimension	Material	Colour	Weight
Printed Film	105mm x 56mm x 15mm.	Metalised plastic film laminated to low density polyethylene	Printed design as per artwork for the product	1.5g

## Secondary

Description	Retail Jar Cardboard Outer Case with Divider	Box of 80 Sachets
Dimension	D: 220mm W: 145mm H: 112mm	W: 232 mm H: 130 mm D: 300 mm
Material	Cardboard	Cardboard
Colour	White outer case with brown divider	Brown
Weight	Case: 71g Divider: 30g	Case: 127g

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**SAFETY DATA:**

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

**RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:**

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

**WARRANTY STATEMENT:**

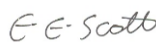
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

**CONFIDENTIALITY STATEMENT:**

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

**STOKES SAUCES LIMITED AUTHORISATION:**

<b>NAME:</b>	Elizabeth Scott
<b>POSITION:</b>	Technical Compliance Officer
<b>SIGNATURE:</b>	
<b>DATE:</b>	25/07/23

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**OWN LABEL PRODUCTS**



**CUSTOMER AUTHORISATION\***


*\*Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*


<b>Product Code</b>		<b>Version:</b>	
<b>Product Name</b>		<b>Date:</b>	
<b>COMPANY:</b>			
<b>ADDRESS:</b>			
<b>NAME:</b>			
<b>POSITION:</b>			
<b>SIGNATURE:</b>			
<b>DATE:</b>			
<b>PLEASE RETURN TO:</b>	Elizabeth Scott, Technical Compliance Officer,, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG  elizabeth@stokessauces.co.uk  Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288		

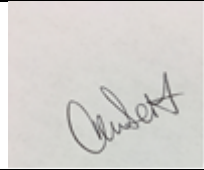

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**AUTHORISATION & SUMMARY OF AMMENDMENTS /  
ADDITIONS**

<b>DATE</b>	<b>AMENDMENTS / ADDITION</b>	<b>APPROVED BY</b>
25.03.10	1. Added water to ingredient declaration.	
16.06.10	1. Acetic acid had been omitted by error from the end of the ingredient declaration	E E-Scott
16.11.10	1. Product now sold in 2 Litre catering buckets. Updated information added to specification	E E-Scott
13.04.11	1. Following the new issue of the Freedom Food Certification Mark Guidelines Dec 2010, the logo and statement accompanying the logo on the front page of spec has been updated to reflect the new guidelines.	E E-Scott
09/11/13	1. Information updated onto version 4 of D036 / spec 2. Reference to Freedom Food Egg removed 3. Ingredient declaration updated: allergens highlighted in bold, compound declaration provided for capers and gherkins 4. Country of origin information updated 5. E220 and E535 added to list of additives / E numbers 6. Catering pack information removed as it is no longer in production 7. Packaging information updated (sizes, dimensions etc)	E E-Scott
11/09/15	1. Information for sachets added	
23/09/15	1. Nutritional information per 100ml added to spec	E E-Scott
15/06/16	1. Shelf life unopened amended to 6 months	E E-Scott
05/07/16	1. Information for catering bucket added to spec	E E-Scott
16/11/16	1. Product no longer available in catering packs. Information to catering buckets removed from spec.	E E-Scott
30/05/17	1. Product code and outer box details added to spec for sachets packed in 200's for bespoke customer	E E-Scott
01/12/17	1. Volume in ml's added to weight section of spec	E E-Scott
17/04/18	1. Country of origin information updated for: Rapeseed Oil, Capers, Unrefined Raw Cane Sugar and Spirit Vinegar. 2. E300 Ascorbic Acid in Capers added to table of	E E-Scott

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	additives	
22/06/18	<ol style="list-style-type: none"> <li>Boxes of generic sachets now packed in 300's.</li> <li>Details for bulk sachet packing box updated.</li> </ol>	<i>E E Scott</i>
04/07/18	<ol style="list-style-type: none"> <li>Received updated specification for Capers from supplier. Capers now contain calcium chloride, a firming agent. Non declarable processing aid in Stokes Tartare Sauce. Additive listed on page 2 of spec.</li> </ol>	<i>E E Scott</i>
12/10/18	<ol style="list-style-type: none"> <li>Country of origin for sub ingredients within gherkins updated.</li> <li>List of additives declarable / non declarable updated (for gherkins)</li> </ol>	<i>E E Scott</i>
04/09/2019	<ol style="list-style-type: none"> <li>Country of origin for Rapeseed oil updated.</li> </ol>	
04/02/21	<ol style="list-style-type: none"> <li>Packaging details for glass jar and lid updated.</li> <li>Case weight updated.</li> <li>Country of origin for Mustard Flour updated, following information received from supplier.</li> </ol>	<i>E E Scott</i>
16/04/2021	Amended all relevant details in association with the change in number of sachets from 60 to 80 per box.	
29/12/21	<ol style="list-style-type: none"> <li>Shelf life from date of manufacture for 200g jar increased from 6 to 7 months.</li> <li>Shelf life from date of manufacture added to spec for 32ml sachet.</li> </ol>	<i>E E Scott</i>
03/01/23	<ol style="list-style-type: none"> <li>Updated country of origin for: Rapeseed Oil, Capers and Spirit Vinegar.</li> <li>Added values for Fibre to nutrition table.</li> <li>Minimum Life on Receipt statement added to Shelf Life &amp; Storage Conditions section of spec.</li> </ol>	<i>E E Scott</i>
25/07/23	<ol style="list-style-type: none"> <li>Information for sachets packed in 300's removed from spec, as no longer available.</li> <li>SG recalculated. Weight in g's and ml's adjusted from 200g / 192ml to 200g / 214ml and from 32ml / 32g to 32ml to 30g.</li> </ol>	<i>E E Scott</i>

<b>VERSION NUMBER:</b>	23	<b>CREATED BY:</b>	E. Scott	<b>APPROVED BY:</b>		Page 14 of 14
<b>ISSUE DATE:</b>	03/01/23					
<b>REVIEW DUE DATE:</b>	N/A					
<b>File Path:</b> T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W029 Tartare Sauce (v24).doc			<b>THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED</b>			