



REF N°: R3.6.2.W243

TITLE: Creamy Caesar Dressing

# **Product Specification**

<b>Product Code</b>	SKDRCA243/0260 (260g / 269ml)
	CTDRCA243/0010 (10kg)

<b>General Product Description</b>	A classic creamy salad dressing made with free range
	eggs, parmesan cheese and garlic
Visual Appearance & Colour	Creamy / beige with flecks of herbs, seasoning and fine cheese throughout
Product Flavour	Creamy, sharp, cheesey garlic dressing with back notes of seasoning
Product Aroma	Acidic
<b>Product Texture</b>	Pourable, smooth dressing, with the mouth feel of fine cheese

Name of the food:	Caesar Dressing
Legal Name / Customary Name / Descriptive Name	
(highlight as appropriate)	

List of Ingredients	Rapeseed Oil, Water, Free Range Pasteurised Whole				
(including QUID and	Egg (13%), Parmigiano Reggiano Cheese PDO (10%)				
allergy / intolerance	(Milk), Spirit Vinegar, Worcestershire Sauce (Malt				
information):	Vinegar (from Barley), Spirit Vinegar, Molasses, Suga				
	Salt, Anchovies (Fish), Tamarind Extract, Onions,				
	Garlic, Spice, Flavourings), Unrefined Raw Cane Sugar,				
	Garlic Puree (1%), Acid: Acetic Acid, Dijon <b>Mustard</b>				
	(Water, Mustard Seeds, Spirit Vinegar, Salt, Acidity				
	Regulator: Citric Acid), Sea Salt, Chives, Parsley, Black				
	Pepper, Mustard Flour, Preservative: Sorbic Acid,				
	Lemon Juice, Stabiliser: Xanthan Gum.				

Country of Origin:	UK

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Ingredient	Country of Origin
Rapeseed Oil	UK, France, Germany, Hungary, Bulgaria,
	Romania, Slovakia, Serbia, Poland, Czech
	Republic, Belgium, Latvia, Lithuania,
	Australia, Denmark, Uruguay.
Water	UK
Free Range Pasteurised Whole Egg	UK
Parmigiano Reggiano Cheese PDO	Italy
Spirit Vinegar	UK, Belgium, Holland
Worcestershire Sauce	UK
Malt Vinegar	UK
Spirit Vinegar	UK
Molasses	UK
Sugar	UK
Salt	UK
Anchovies	Mediterranean, N.E & S.W Atlantic
Tamarind Extract	India
Onions	UK, Europe
Garlic	Spain
Spice	Various
Flavourings	UK
Unrefined Raw Cane Sugar	Mauritius
Garlic Puree	China
Acetic Acid	UK
Dijon Mustard	France
Water	France
Mustard Seeds	France
Spirit Vinegar	France, Germany
Salt	France
Citric Acid	Austria
Sea Salt	Israel
Chives	France
Parsley	UK, France
Black Pepper	Vietnam, Indonesia, Brazil
Mustard Flour	Canada, USA
Sorbic Acid	China
Lemon Juice	Italy, Spain, South Africa, South Africa, South
	America (typically Argentina, Bolivia, Brazil
	& Uruguay), Turkey.
Xanthan Gum	Austria

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### **Additives / E Number**

### Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished	Present in which
			product?	ingredient
535	Sodium Hexacyanoferrate II	Anti caking agent	No	Salt in Worcestershire Sauce
1520	Propylene Glycol	Carry over from flavouring	No	Flavouring in Worcestershire Sauce
220	Sulphur Dioxide	Trace. Carry over form Molasses, sugar & naturally occurring in onion & garlic	No <10mg/kg	Molasses, sugar & naturally occurring in onion & garlic in Worcestershire Sauce
220	Sulphur Dioxide	Sugar Extraction	No <10mg/kg	Unrefined raw cane sugar
260	Acetic Acid	Acid	Yes	N/A
330	Citric Acid	Acidity Regulator	Yes	Dijon Mustard
535	Sodium ferrocyanide	Anti caking agent	No	Salt in Dijon Mustard
536	Potassium ferrocyanide	Anti caking agent	No	Salt in Dijon Mustard
415	Xanthan Gum	Stabiliser	Yes	Xanthan Gum
200	Sorbic Acid	Preservative	Yes	N/A

### **Physical & Chemical Standards:**

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pН	3.1	2.7	3.7
TSS (%)	N/A	N/A	N/A

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

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### Microbiological Standards:

	SATISFACTORY	ACCEPT	UNSATISAFACTORY
TVC @ 30°C	< 500	<10,000	>10,000
		,	,
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	< 500	>500
MOULDS	<100	< 500	>500
*SALMONELLA	ND in 25g	ND in 25g	D in 25g
Only if indicated by Entro			
results			

ND: Not detected D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data

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#### MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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### **NUTRITIONAL STANDARDS:**

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	523	503	NUTRICALC
ENERGY (KJ)	2155	2073	NUTRICALC
FAT (g)	54.0	52.0	NUTRICALC
SATURATED FAT (g)	5.7	5.5	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	3.2	2.7	NUTRICALC
SUGAR (g)	2.5	2.2	NUTRICALC
PROTEIN (g)	5.2	5.1	NUTRICALC
SALT (g)	1.2	1.1	NUTRICALC

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### **FOOD INTOLERANCE INFORMATION:**

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

		INGREDIENT PRESENT IN		
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	Malt Vinegar is derived from barley. Level of gluten <20ppm and is therefore declarable as 'Gluten Free'.		
Crustaceans and products thereof	YES			
Eggs and products thereof	NO	Free range pasteurised whole egg		
Fish and products thereof	NO	Anchovies in Worcestershire Sauce		
Peanuts and products thereof	YES			
Soyabeans and products thereof	YES			
Milk and products thereof (including lactose)	NO	Parmesan Cheese		
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES			
Celery and products thereof	Yes			
Mustard and products thereof	NO	Dijon Mustard & Mustard Flour		
Sesame Seeds and products thereof	YES			
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as $SO_2$	YES			
Molluscs	YES			
Lupin	YES			
Maize and maize Derivatives	YES			
Fruit and Fruit Derivatives	NO	Lemon Juice		
Yeast and Yeast Derivatives	YES			
Vegetables and Vegetable Derivatives	NO	Onion & garlic in Worcestershire Sauce, Garlic in recipe, Rapeseed Oil		
Coconut and Coconut Derivatives	YES			

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TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	NO	E535, E1520, E220, E260, E330, E536, E200
Preservatives	NO	E200
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	NO	Parmesan Cheese contains rennet derived from calves stomach
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	NO	Present in Worcestershire Sauce
Artificial Flavouring	NO	Present in Worcestershire Sauce
Smoke Flavouring	YES	
Irradiated Material	YES	

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IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	NO
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	NO
Nut and sesame allergy sufferers	YES

#### Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

### **GM INFORMATION:**

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)?	NO
material (whether active of not)?	
Identify those ingredients which contain such material	
2. Is the product or any of its ingredients not substantially equivalent as a	NO
consequence of the use of genetic modification?	
Identify any such ingredients	
3. Is the product or any of its ingredients produced from any genetically	NO
modified material?	
Identify those ingredients which are produced from such material	
4. Have genetically modified organisms been used as processing aids or	NO
additives used in connection with the production of the food or any of its ingredients?	
Identify any such processing aids or additives	
additional processing and or addition	NO
5. Have genetically modified organisms been used to produce processing aids	
or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of	
its ingredients?	
Identify any such processing aids or additives	

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# **Shelf Life & Storage Conditions**

Shelf life from date of manufacture:	Retail: 9 months
	Catering: 7 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Retail: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 4 weeks and by best before end date.  Catering: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 14 days and by best before end date.
Shelf life once opened:	Retail: 4 weeks  Catering: 14 days
Special Instructions:	Retail: Shake before use

### Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	Т2	Units per Case	Case Weight
260g / 269ml	260g	251g	242g	6	2.9kg
10kg	10kg	9850.0	9700.0	N/A	N/A

# Coding on Primary packaging (single unit)

	Retail Bottle	Catering Bucket
Method	Ink jet onto lid	Printed on computer
		generated label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne
		code
Durability / Shelf Life	e.g. 11 2023 M2306	e.g. 11 2023 M2306
format		
Position on unit	Printed on lid	Printed on label
Barcode number on unit	5060092695350	5060092698290

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# Coding on Secondary Packaging (retail glass single case only)

	Retail Bottle
Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 11 2023 M2306
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092695367

### **Packaging**

### **Primary = Small Bottle (Glass Retail)**

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm	Soda Lime Silica Glass	White flint / clear	190g
	Largest diameter:			
	68.1mm			
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry Lid with Stokes logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

### **Primary = 10.000 kg Bucket**

Description	Dimension	Material	Colour	Weight
Plastic Bucket with	External diameter	Food Grade	White Bucket	314g
Metal Handle	top: 265mm	Polypropylene		
		with Steel Handle	Metal Handle	36g
	External diameter			
	bottom: 240mm			
	Height: 257mm			
Plastic Lid	External diameter:	Food Grade	Red	64g
	268.4mm	Polypropylene		
	YY 1 1 20 0			
	Height: 20.8mm			
Label	Haight 62mm	Domon	White	1.1~
Label	Height: 62mm Width: 187mm	Paper	willte	1.1g
	widdi: 18/IIIII			

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#### **Secondary**

	Retail Bottle
Description	Cardboard Outer Case with Divider
Dimension	W: 208mm
	H: 149mm
	D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g
	Divider: 31.5g

#### **SAFETY DATA:**

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

#### RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

#### **WARRANTY STATEMENT:**

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

#### **CONFIDENTIALITY STATEMENT:**

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

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DOMAIN:	QUALITY	MANAGEN	<b>JENT</b>	<b>SYSTEM</b>
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### STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	E-E-Scott
DATE:	12/01/23

#### **OWN LABEL PRODUCTS**

### **CUSTOMER AUTHORISATION\***

\*Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification

<b>Product Code</b>	Version:				
<b>Product Name</b>	Date:				
COMPANY:					
ADDRESS:					
NAME:					
POSITION:					
SIGNATURE:					
DATE:					
PLEASE RETURN	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd,				
TO:	Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG				
	elizabeth@stokessauces.co.uk				
	Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288				

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# **AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS**

DATE	AMENDMENTS / ADDITION	APPROVED BY	
13/04/11	Following the new issue of the Freedom Food     Certification Mark Guidelines Dec 2010, the logo     and statement accompanying the logo on the front     page of spec has been updated to reflect the new     guidelines.	E-E-Scott	
13/04/11	The NI flavouring in Worcestershire Sauce is now declarable as an artificial flavouring. Information updated in the food intolerance spec of the spec.	E-E-Scotto	
22/01/14	<ol> <li>Information updated onto version 4 of D036 / spec</li> <li>Reference to Freedom Food Egg removed</li> <li>Ingredient declaration updated: allergens highlighted in bold</li> <li>Country of origin information updated</li> <li>List of additives / E numbers updated</li> <li>Nutritional information reviewed and updated</li> <li>Packaging information updated (sizes, dimensions</li> </ol>	E-E-Scott	
19/02/15	etc)  1. Recipe re developed. List of ingredients, nutritional product code and barcode updated.	E-E-Scotto	
09/06/15	Country of origin for white wine vinegar now includes Portugal as well as Spain.	E E-Scott	
07/09/15	Barcodes updated	Bert	
15/12/15	Recipe updated to reflect CIMSCEE rating and addition of Spirit Vinegar to the recipe. List of ingredients, country of origin, pH and nutritional all updated. (Wrong spec had previously been transferred into the quality system)	E-E-Scotto	
05/04/16	Recipe improvements: egg increased, white wine vinegar removed, acetic acid added. pH updated to reflect new range and nutritional information updated.	E-E-Scotto	
07/06/16	Shelf life increased from 6 to 8 months	E E Scotto	
08/06/16	1. Volume in ml's added to product code section and pack weight / volume available section. Nutritional information per 100 ml's added to spec.	E-E-Scotto	
06/09/2016	Country of origin updated for spice	E E Scotto	
20/09/16	Country of origin updated for parsley	E E Scott	
18/01/18	Country of origin information updated for spice, due to a change in supplier.	E E Scott	
20/09/18	Turkey added to country of origin information for Lemon Juice.	E E-Scott	

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sugar following updated information received from supplier.  07/06/2019 Country of origin updated for Lemon Concentrate following	E E-Scott
deted information massived from 1:	
updated information received from supplier.	Carlot
04/09/2019 Country of origin updated for rapeseed oil following updated information received from supplier.	
information received from supplier.	and
03/03/21  1. Descriptive name updated. 2. Nutritional information rounded.	E-E-Scotto
3. Country of origin for ingredients contained within	
Dijon Mustard, Parsley and Mustard Flour updated,	
following information received from supplier.	
4. Updated colour of life for glass bottle from sliver to raspberry.	
29/04/21 (V20) pH specification broadened to pH 2.7 – 3.7 due to the cheese content causing variation. No food	
safety implications	
29/12/21 1. Shelf life from date of manufacture increased from 8 to 9 months.	E E Scotto
15/11/22 1. Added details for catering 10kg bucket to spec.	E E Scotto
2. Country of origin information updated for: Rapeseed Oil and Black Pepper.	( 6 )(000
12/01/23  1. Minimum Life on Receipt statement added to Shelf	E-E-Scotto
Life & Storage Conditions section of spec.	

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