



Product Specification

Product Name: REDUCED SUGAR ORANGE MARMALADE MEDIUM CUT

Weight: 315g

Ingredients: Oranges, Sugar, Concentrated Lemon Juice, Gelling Agent: Citrus Pectin

Shelf life/ Storage Conditions: 18 months. Store at ambient temperature. Refrigerate after opening and consume within four weeks.

May contain fruit stones.

Organoleptic Attributes:

Appearance	Orange in colour, containing pieces of 4.5mm peel
Texture	Soft gel
Flavour	Orange flavour

Analytical Characteristics:

Fruit Content	Prepared with 36g of fruit per 100g
Total Soluble Solids	Total Sugar Content 38g per 100g
pH	2.80-3.40

Allergen Information:

ALLERGENS	Present in product	Comments
Cereals containing gluten	NO	
Crustaceans	NO	
Eggs	NO	
Fish	NO	
Peanuts	NO	Nut free factory
Soybeans	NO	
Milk	NO	
Nuts	NO	Nut free factory
Celery	NO	
Mustard	NO	
Sesame seeds	NO	
Sulphur dioxide and Sulphites at level above 10mg/kg	NO	
Lupin	NO	
Molluscs	NO	

Dietary Suitability:

The product is **SUITABLE** for the following diets:-

Vegetarians	Y	Halal / Non- certified	Y
Vegans	Y	Coeliacs	Y

Nutritional Information:

	Quantity	Unit	Source of Information
Energy	665	kJoules per 100 g	Calculated
Energy	157	kcalories per 100 g	Calculated
Fat	0	g per 100 g	Calculated
of which saturates	0	g per 100 g	Calculated
Carbohydrate	38	g per 100 g	Calculated
of which sugars	37	g per 100 g	Calculated
Protein	0	g per 100 g	Calculated
Salt	0	g per 100 g	Calculated

Packaging Information:

Pack Size	6 x 315 g
Case Dimensions (l x w x h) mm	(205 x 140 x 110): (l x w x h)
Case Gross Weight (kg)	3.15
Pallet Quantities (Standard) (Cases x Layer= Total)	36 x 8 = 288
Primary	174g glass jar with an 8g steel twist off lid
Secondary	17g cardboard tray shrink wrapped with 6g clear polythene
Tertiary	Wooden pallet and stretch wrap

Quality Control:

All our products are positively released following the quality and sensory checks.

Test	Frequency	Target	Minimum	Maximum
TSS (°Brix)	Every boil	61	60	64
pH	Every boil	3.1	2.80	3.40
Average Weight Checks	Every boil	315g	N/A	N/A
Traceability Codes	Every boil	Julian code and time of production	N/A	N/A
Fill Temperature	Every boil	90°C	85°C	95°C
Pull Up Test	Every boil	9mm	0mm	18mm
Lid Security	Every boil	5mm	2mm	8mm
Metal detection	Every 2 Hours	2.0mm Ferrous 3.5mm Non Ferrous 5.0mm Stainless Steel	N/A	N/A

Vacuum (Inches of Hg)	Every boil	10	7	13
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We warrant that all the products supplied by Thursday Cottage Ltd:

- *Shall comply in all respects with this specification, shall be clean, sound, non-injurious to health and shall be fit for the purpose for which they are intended.*
- *Shall comply with all aspects with the Food Safety Act 1990, and with associated regulations, and with all other relevant United Kingdom and European Union legislation, regulations, standards and codes of practice. Packaging shall comply with legal requirements for Food Contact Materials.*
- *Shall be of the nature, substance and quality described and shall not be presented in such a way which may mislead the purchaser.*
- *Shall be stored, stacked, handled and transported under suitable conditions so as to maintain safety and quality at all times.*
 - *Shall be fully traceable back to the place and time of manufacture, and to the ingredients used.*
- *Customers are advised to determine the suitability of products for their specific application, and to store and use products according to this specification. It will not normally be possible to provide a life extension on products once delivered to customers' premises.*
 - *Customers must notify any damage or defects immediately on arrival.*

Genetic Modification:

None of the ingredients or processing aids used in manufacture of our products is genetically modified. Additionally, no such materials are used in the manufacture of any products at our site. All possible precautions are taken to ensure that materials that may be genetically modified are sourced from non-genetically modified sources.

Issue Date: 09/05/2019

Issue Number: 02

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Authorized by: Rebecca McVelia


Approved by: Nihal Purdy

Reason for issue: Updated Nutritional



Produced in a "Nut Free" Factory

FOR AND ON BEHALF OF THURSDAY COTTAGE LTD:

Signature:	
Print Name:	Nihal Purdy
Position:	Technical Manager
Date:	26/04/2018

Company Contact Details:

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